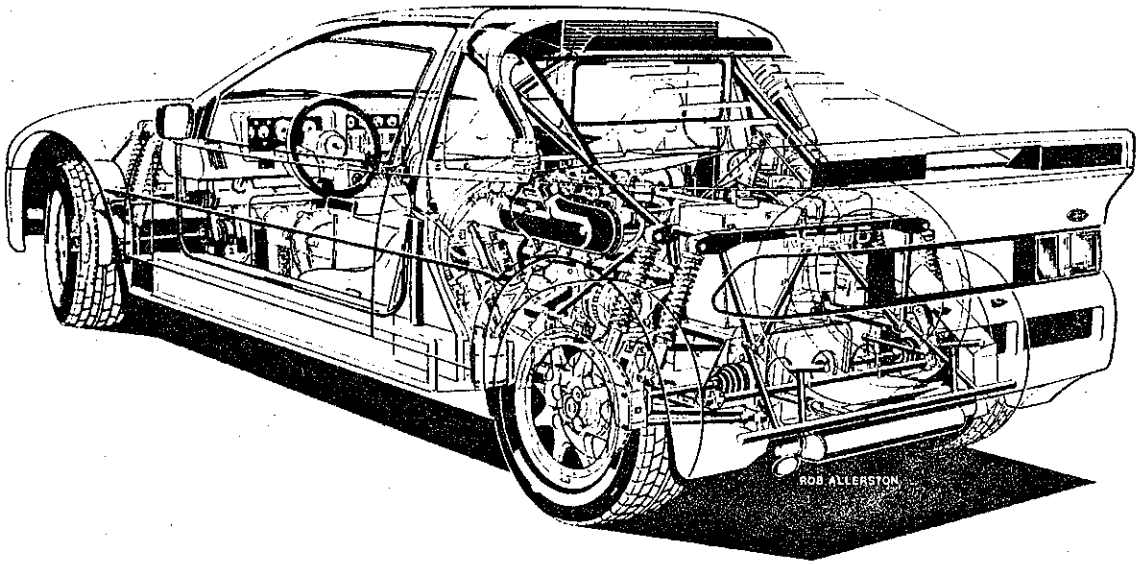


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RS200

Service Parts



Issue 2



MOTORSPORT

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 00.00 - COMPLETE VEHICLE

System 00.02 Jack, Tools & Miscellaneous Safety Items

Jack & Handle - Rally	H85PB17080AA	9090876	1
Jack - Road	H85PB17080BA	9091324	1
Bracket - Jack Support	H85PB07040BB	9090845	1
Locating Bracket - Jack Support	H85PB07041AA	9090842	1
Foam - Wide - Jack Support Bracket	H85PB19552AA	9091430	300mm
Jack Support Bracket to Locating Bracket:			
Screw M8 x 16	E602186S72	*0240909	2
Washer Flat	E630027S71	*1444685	2
Washer Star	E630318S71	*1472597	2
Jack to Jack Support Bracket:			
Clip	MS186304S	9091489	2
Wheel Brace	H85PB17035AA	9093321	1
Wheel Brace to Jack Support Bracket:			
Grommet	H85PB17040AA	9090877	1
Clip	MS186304S	9091489	1
Toolkit - made from by changing Plug Spanner to Plug Spanner [(with Ford Plugs)	83BB17003AA	*6119284	1
[(with NGK Plugs)	H85PB17017BA	9093582	1
	H85PB17017DA	9093812	1
Tool Kit to Luggage Box:			
Velcro Loop	H85PB19510AA	9091501	2x190mm
Velcro Hook	H85PB19510BA	9090859	2x140mm

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Fire Extinguisher	H85PB19C546AA	9092729	1
Fire Extinguisher To Chassis:			
Rivnut Steel M6	MS182061S74	9091541	2
Screw M6 x 20	E602167S72	*0241729	2
Washer Flat	E630024S71	*1459510	2

END OF SYSTEM 00

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 01.00 - BODY

System 01.00.1 Body Miscellaneous Items

Roll Cage - Painted	H85PB51830AD	9091513	1
Roll Cage Kit - Unpainted	H85PBA51830AB	9093813	1
Roll Cage To 'A'Post:			
Screw Hex Head M8 x 20	E602187S72	*0241589	8
Washer Plain M8	E630027S71	*1444685	8
Washer Spring M8	E630318S71	*1472597	8
Roll Cage to Centre Section:			
Screw Hex Head M8 x 20	E602187S72	0241589	10
Screw Hex Head M8 x 25	E602188S72	*1461203	2
Screw Hex Head M8 x 30	E602189S72	*1465377	6
Washer Plain M8	E630027S71	*1444685	18
Washer Spring M8	E630318S71	*1472597	18
Roll Cage to Chassis:			
Screw Hex Head M8 x 16	E602186S72	*0240909	22
Washer Plain M8	E630027S71	*1444685	22
Washer Spring M8	E630318S71	*1472597	22
Roll Cage To Rear Bulkhead:			
Nut Hex P/T M10	E620434S72	*1536467	2
Washer Flat M10	E630031S71	*6095166	4
Bolt Hex Head M10 x 40	E600313S72	*0200866	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Roll Cage Fitting:

Shim - 1mm	H85PB51860AA	9093815	20
Shim - 2mm	H85PB51860BA	9091350	20
Shim - 3mm	H85PB51860CA	9091398	20
Washer -Spring	E630318S71	*1472597	40
Panel - Front Bulkhead	H85PB01615AC	9090881	2
Blanking Grommet - Front Bulkhead	H85PB20404AA	9091338	2
Plate - Steering Column Seal Clamp	H85PB3580AA	9091180	2
Seal - Steering Column	H85PB3K709AA	9090841	2
Front Bulkhead Panel To Chassis:			
Nut Spring 'U' Type AB6	E623301S76	*6061327	14
Washer Flat 4.3 x 9	E630020S71	*0241816	14
Screw Type B Pan Head M6 x 10	E610328S201	9093991	14
Grommet - Wiring Harness	H85PB19505BA	9093814	1
Grommet - Wiring Harness	H85PB19506BA	9090882	1
Cover - Outer Pedal Box RH - RHD	H85PB9452AA	9091282	1
Cover - Outer Pedal Box LH - LHD	H85PB9453AA	9091283	1
Grommet - Outer Pedal Box	H85PB20406BA	9091414	2
Cover - Inner Pedal Box LH - LHD	H85PB9454AA	9091803	1
Cover - Inner Pedal Box RH - RHD	H85PB9455AA	9091802	1
Pedal Box Cover To Chassis and Centre Body:			
Screw Type AB No. 8 x 14	MS110284S74	9091683	6
Foot Rest - Passenger Side - Rally	MS86PB11200BA	9093816	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Stay - Roll Cage Rear LH	H85PBC518N21AE	9091390	1
Bracket - Intercooler Support LH	H85PB9443BA	9092033	1
Sta - Roll Cage Rear RH	H85PBC518N20AF	9091391	1
Bracket - Intercooler Support RH	H85PB9443AA	9092032	1
Stays To Chassis:			
Screw Socket Head M12 x 1.5 x 30	MS180622S202	9091537	2
Washer Lock M12 x 20.5	E630175S71	*1472287	2
Stays To Roll Cage:			
Screw Socket Head M12 x 1.5 x 20	MS180620S202	9091567	2
Washer Lock M12 x 20.5	E630175S71	*1472287	2
Stays To Rear Damper Frame:			
Screw Socket Head M12 x 1.5 x 80	MS180624S202	9091561	2
Washer Lock M12 x 20.5	E630175S71	* 1472287	2
Washer Flat M12	E630035S71	*1475686	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.01.1 Chassis Assembly

Chassis Frame	H85PBA00001BC	9091957	1
Chassis Frame & Centre Section	H85PBA00001CS	9091958	1
Chassis Frame, Centre Section & Roll Cage	H85PBA00001CSRC	9091959	1
Chassis - Front Frame	H85PBA00002BC	9092303	1
Chassis - Centre Frame	H85PBA00003BC	9091960	1
Chassis - Rear Frame	H85PBA00004CB	9091927	1
Plate Support - Chassis RH	H85PBA00005BA	9091925	1
Plate Support - Chassis LH	H85PBA00006BA	9091926	1
Angle Body Fixing	H85PBA00007BA	9091924	2
Angle Body Fixing RH	H85PBA00008BA	9093997	1
Angle Body Fixing LH	H85PBA00009BA	9093998	1
Shim - Scuttle To Pedal Box	H85PBA00010BB	9093999	2
Shim - Scuttle To Pedal Box Rear	H85PBA00011BA	9091963	2
Bar-Front Chassis Reinforcement RH	H85PBB104A68AB	9093583	1
Bar-Front Chassis Reinforcement LH	H85PBB104A69AB	9093584	1
Bar To Chassis:			
Screw Hex Head M8 x 16	E602186S72	*0240909	6
Nut Lock M8	E620433S72	*1613187	6
Clip - Throttle Cable	MS186305S	9092453	1
Clips to Tunnel:			
Rivet - Blind Sealed	MS184003S71	9092286	3
Washer - Plain	E630023S71	*1493847	3

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Throttle Pedal Plate To Chassis:

Screw Button Head Cap M5 x 12	MS180510S	9091531	2
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Steering Rack Plate to Chassis:

Bolt	77FB1107AH	*1619178	4
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Reinforcement - Tunnel Transfer Box
Cover Mounting

H85PB7A197AA	9091263	1
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Water Pipes To Transmission Tunnel:

Stud M5 x 12	MS1863210S	9091173	8
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Reinforcement - Tunnel - Handbrake

H85PB7198AA	9091264	2
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Cover - Pedal Box Aperture

H85PB9446AA	9091931	1
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Pedal Box Aperture Cover To Chassis:

Screw Button Head Socket M8 x 35	MS180528S	9091691	7
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Washer Plain - M8	E630028S71	*1523201	14
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Nut Lock M8	E620433S72	*1613187	7
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Chassis Engine Mounting Plate RH

H85PB6F000BB	9091425	1
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Chassis Engine Mounting Plate LH

H85PB6F001BB	9091428	1
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RH/LH Engine Mounting Plates To Chassis:

Screw Button Head Socket M6 x 20	MS180521S	9091596	9 - RH
			8 - LH

Washer Plain - M6	E630024S71	*1459510	9 - RH
			8 - LH

* Order from: PSO Daventry/Merkenich

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RS200BILL OF MATERIAL SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Chassis Access Cover - Fuel Tanks:

Screw Cap Cask Head M6 x 14	MS180530S74	9091866	68
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Bracket - Brake & Clutch Pipes	H85PB2181AA	9091001	1
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Bracket To Chassis:

Rivet - Blind Sealed	MS184003S	9092286	2
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Strap - Propshaft Protection	H85PB113K34BA	9091921	2
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Strap To Tunnel:

Screw Hex Head M8 x 16	E601868S72	*0240909	4
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Washer Lock M8	E630153S71	*1486632	4
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Cover - Transfer Box Tunnel	H85PB11000EE	9090741	1
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Cover To Tunnel:

Screw Pan Head M5 x 12	E603143S72	*1481286	12
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●Rear Lower Detachable Beam	H85PB51842AA	9093303	1
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Detachable Beam To Chassis:

Bolt Hex Head M10 x 1.5 x 45	E600314S72	*1473187	2
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Washer Spring Type A M10	E630174S71	*1617358	2
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Front Scuttle To Chassis:

Screw M6 x 1 x 25	E602168S72	*1503087	4
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Washer Flat M6	E630025S205	*1629755	4
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Nut Lock M6 x 1	E620432S72	9092673	4
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.01.3 - Centre Section

Centre Section - Primed	H85PBA00015AA	9090883	1
Centre Section To Chassis:			
Rivet Blind Sealed 4.8 x 16.2	MS184003S	9092286	71
Bracket - Facia Panel Mounting	H85PB04311AA	9091509	3
Foam - Centre Section Demist Slots Sealing	H85PB19532AA	Not Serviced A/R	
Bracket Grille Mounting Inner	H85PB01832AB	9091502	4
Bracket Grille Mounting Outer	H85PB01831AB	9090800	2
Bracket - Fuse Box	H85PB14074AB	9091433	2
Plate - Fan Locating	H85PB19926AB	9093955	1
Backing Plate - Front Beam	H85PB00017AA	9091783	2
Plates To Centre Section:			
Pop Rivet 3.2 x 12.5	E647552S	9093993	30
Screw Self Tap	E610246S74	*1517551	12
Centre Section Plank To 'A' Post:			
Bolt M8 x 60	E600217S72	*1508268	2
Screw Hex Head M8 x 20	E602187S72	*0241589	4
Washer Plain M8	E630030S71	*1488478	10
Washer Lock M8	E630318S71	*1472597	6
Screw Hex Head M10 x 35	E602210S72	*1487926	2
Washer Plain M10	E630032S71	*1451781	2
Washer Lock M10	E630319S71	*0242346	2

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Material Strip 76 wide x 2m	H85PB18801AA	Not Serviced	2m
Blanking Plate Heater Hole	H85PB20403AA	9093820	1
Blanking Plate To Chassis:			
Nut - Spring 'W' Type No. 6	E623300S71	*1474663	14
Screw - Self Tap No. 6	E610229S74	*1511927	14
Planks To 'A' Post:			
Spacer - Long Plank	H85PB3478AA	9090750	2
Washer Flat M10	MS183009S71	9091540	4
Spacer - Short Plank	H85PB3479BA	9093821	2
Windscreen Demist Ducting Seal	H85PB01813AA	9091952	1800mm
Demist Funnel - Centre Body	H85PB01814AA	9093822	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.01.4 Body Side & Quarter</u>			
Rocker Panel RH (Sill) - Primed	H85PBA10130AA	9093817	1
Rocker Panel LH (Sill) - Primed	H85PBA10131AA	9093818	1
Rocker Panels To Chassis:			
Pop Rivet Sealed Dome Head	E842252S	*6083850	60
Bracket - Rear Sill Support RH	H85PB10135BA	9093585	1
Bracket - Rear Sill Support LH	H85PB10136BA	9093586	1
Brackets - Rear Sill Support To Chassis:			
Rivet 3.2 x 12.5	E647552S74	9093993	6
Screw Pan M5 x 12	E603143S74	*1481286	6
Washer M5	E630021S71	*1467846	6
Nut Lock M5	E620431S72	*1571668	6
Quarter Panel - Front Wheelarch RH - Primed	H85PBA16A074AA	9091394	1
Quarter Panel - Front Wheelarch LH - Primed	H85PBA16A075AA	9090807	1
Quarter Panels - Front Wheelarch To Chassis:			
Pop Rivet Sealed Dome Head	E842252S	*6083850	20
Locator Hood	H85PB16K90AA	9091582	2
Locator Hood To Quarter Panels:			
Screw Hex Head M6 x 20	E602186S72	*0240909	2
Washer M6 Plain Large	E630027S71	*1444685	2
Washer M6 Lock	E630318S71	*1472597	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.01.6 - Spare Wheel Mounting Frame

Spare Wheel Mounting Frame Assembly H85PB16810BE 1
 Comprising:

Spare Wheel Mounting Frame H85PB16810BD 9090885 1

Support - Rear Body Bumper H85PBV44482AA 9093819 2

Bump Rubber H85PB16C618AA 9093587 2

See service instruction for details of welding/assembly)

Bracket - Latch Rear Cover H85PB16701BC 9090867 1

Spare Wheel Frame To Damper Frame:

Screw Socket Head M12 x 70 MS180623S202 9091480 2

Washer Lock M12 x 20.5 E630175S71 *1472287 2

Spare Wheel Frame To Chassis Plate:

Screw Socket Head M10 x 35 MS180612S202 9092149 2

Washer Plain M10 E630032S71 *1451781 2

Nut Lock M10 x 1.5 E620434S72 *1595283 2

Spare Wheel Frame to Damper Bracket:

Screw Hex Head - M6 x 12 E602526S72M *6130168 4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.01.6 Rear End</u>			
Rear Body Panel - Primed	H85PBA40320BA	9091396	1
Reinforcement - Rear Body Bumpstop - Fibreglass (See service instruction for details of assembly)	H85PBV44482BA	9093825	1
Bracket - Switch Mounting RH	H85PB16703AB	9092025	1
Bracket - Switch Mounting LH	H85PB16704AB	9093824	1
Hinge - RH	H85PB16806AC	9091510	1
Hinge - LH	H85PB16806BC	9093323	1
Pin - Rear Cover Hinge	H85PB42937AB	9093538	2
Pin to Hinges RH/LH:			
Nut M6 Prevailing Torque	E620432S72	9092673	2
Washer M6	E630024S71	*1459510	2
Hinges RH/LH To Rear End:			
Screw Cask Socket Head M8 x 25	MS180651S72	9093832	6
Washer Lock	E630318S71M	*6130175	6
Nut Hex M8	E620013S72	*1436267	6
Hinges RH/LH To Centre Section:			
Screw Hex Head M8 x 20	E604887S72	*1546799	6
Washer Plain M8	E630027S71	*1444685	6
Nut P/T	E620433S72	*1613187	6

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Intercooler Cover - Primed	H85PBA9445AA	9091284	1
Intercooler Cover To Rear End:			
Nut M6	E620012S72	*0204716	4
Washer Plain M6	E630025S71	*1464174	4
Washer Lock M6	E630317S71	*0241856	4
Grille - Upper Rear RH	H85PB018K27AB	9091500	1
Grille - Upper Rear LH	H85PB018K28AB	9091863	1
Grille - Lower Rear RH	H85PB019K51AB	9092133	1
Grille - Lower Rear LH	H85PB019K52AB	9093336	1
Grille - Centre Rear	H85PB018K29AB	9091820	1
Grille - Air Intake Rear RH	H85PB01830AB	9091860	1
Grille - Air Intake Rear LH	H85PB01830BB	9091626	1
Grille To Rear End:			
Rivet - Peel	MS1840D5S74	9091521	44

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Catch - Rear End	77FB16700AF	*6100813	1
Rear End Catch To Frame:			
Hex Head Screw M8 x 16	E602186S72	*0240909	4
Washer Plain	MS183014S71	9091530	6
Washer Lock M8	F630318S71	*1472597	4
Nut Hex M8	E620013S72	*1436267	4
Rear End Cable Latch Release	H85PB16C656AC	9090888	1
Latch Release To Body:			
Screw Pan Head M4 x 16	E603125S74	*1583233	10max
Washer Plain M4	E630020S71	*0241816	3
Nut Hex M4 Prevailing Torque	E620430S72	*1548305	3
Backing Plate - Latch Release	H85PB16691AC	9091179	1
Auxiliary Light Striker Plate To Body:			
Nut Hex - Flanged Head M5	E822112S72	*6085158	4
Washer - Serrated Lock	E630316S71	*1470589	4
Big Head Fastener M5 x 12	MS186320S	9091173	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Pressure Switch	H85PB11645AA	9090838	2
Striker Plate - Rear Auxiliary Light Pressure Switch	H85PB11646AA	9091309	2
Pressure Switch To Plate:			
Nut Thin	114195S80	*1793488	4
Gas Stay	85GBA406A10DA	9091936	2
Gas Stay To Rear End:			
Stud	83BBA442A38AA	*1615064	4
Nut Hex M8 Prevailing Torque	E620433S72	*1613187	4
Retainer - Gas Stay Stop	H85PBC40453AA	9091348	1
Retainer To Gas Stay:			
Clip Retaining Fastex	H85PB4D455AA	9090889	2
Pin Self Locking	E840024S100	*1473931	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.02 - Radiator & Oil Cooler Mounting Frame

Radiator & Oil Cooler Mounting Frame	H85PB8A168BB	9090761	1
Radiator Frame To Chassis:			
Screw Socket Head M10 x 55	MS180613S702	9092291	6
Washer Lock M10 x 17.2	E630174S71	*1471660	6
Channel - Retaining Oil Cooler			
	H85PB8172AA	9091930	1
Channel To Radiator Frame:			
Screw Hex Hd M8 x 1.25 x 16	E602186S72	*0240909	4
Washer Spring M8	E630318S71	*1472597	4
Washer Plain M8	E630027571	*1444685	4
Foam - Oil Cooler Fixing	H85PB19551AA	9090839	250mm
Foam - Radiator Fixing	H85PB19552AA	9091430	750mm
Foam - Radiator Fixing Narrow	H85PB19553AA	9090890	1000mm

125X200 01.02 0001 001

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.02 - Front End

Air Dam - Primed	H85PBAT002A20AB	9091397	1
Air Dam To Chassis:			
Screw Hex Head M10 x 35	E602210S72	*1487926	4
Bolt Hex Head M10 x 40	E600314S72	*1473187	2
Washer Plain M10	E630032S71	*1451781	18
Washer Lock M10	E630319S71	*0242346	6
Bracket - Hood Hinge LH	H85PB17940AC	9090891	1
Bracket - Hood Hinge RH	H85PB17940BC	9090892	1
Shim - Hood Hinge	H85PB51862AA	9093856	A/R
Plate - Hood Hinge	H85PB51863AB	9090894	2
Plate Hood Hinge Reinforcement	H85PB51864AA	9090894	2
Plate Hood Hinge To Bracket Hood Hinge:			
Washer Lock - M5	E630356S71	*6030952	2
Nut - Head Head M5 x 0.8	E822112S72	*6085158	2
Washer - M5	E630034574	*1472067	6
Bracket - Front Licence Plate	H85PB17A385AB	9091384	2
Licence Plate Bracket To Air Dam:			
Screw AB Flanged No. 8 x 14	MS110284S74	9091683	4
Licence Plate To Bracket:			
Nut - Expansion	E826255S	*6119483	2
Screw 4.8 x 22	E610269S71	*1471558	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Bracket - Windshield Washer Reservoir	H85PB17610AA	9091328	1
Grommet - Air Dam Washer Pipe	H85PB20405AA	9093833	1
Grille - Centre Front Upper	H85PB018K29BB	9091859	1
Grille - Centre Front Lower	H85PB018K29CB	9091625	1
Grille - Front Lower RH	H85PB019K51BB	9091628	1
Grille - Front Lower LH	H85PB019K51 CB	9093335	1
Grille To Airdam:			
Rivet - Peel	MS184005S74	9091521	25
Luggage Box - RHD	H85PBN17008BA	9093834	1
Luggage Box - LHD	H85PBN17008AA	9093835	1
Finger Grip - Luggage Box Lid	H85PBD43404AA	9093836	1
Bracket - Luggage Box Mounting	H85PBA46698AA	9093837	1
Luggage Box Bracket To Front Frame:			
Rivet 3.2 x 8.3	E647550574	*1605131	3
Screw Pan M5 x 12	E630021S71	*1481286	3
Washer M5	E630021S71	*1467846	3
Nut Lock M5	E620431S72	*1571668	3
Chin - Airdam - Road - Primed	H85PBA00221AA	9092820	1
Chin - Airdam - Rally - Primed	H85PBA00221AB	9093596	1
Chin To Airdam:			
Nut Spring Type AB6	E623301S76	*6061327	10
Screw Type B Pan Head	E610228S74	*1591087	10

* Order from: PSO Daventry/Merkenich

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Radiator Deflector	H85PB8300AA	9091271	1
Mounting Bracket - Radiator Deflector	H85PB8183AA	9090896	2
Radiator Deflector Mounting Bracket to Frame:			
Screw Hex Head M5 x 1.4	E602146S72	*1528461	1
Nut Hex Lock M5	E620431S74	*1571668	1
Washer Plain M5 x 10	E630022S205	*6721881	2
Pop Rivet 1/8" x 3/8"	E647654S71	*1571398	4
Washer 1/8"	MS173002S	9093838	4
Seal - Wheelarch/Radiator Deflector	H85PB8305AA	9090766	2
Wheelarch - Front Inner LH	H85PB278K13AA	9090897	1
Wheelarch - Front Inner RH	H85PB278K12AA	9090901	1
Wheelarch Fixings:			
Screw - AB - 8 x 14	MS110284S74	9091683	14
Bracket - Fog Lamp Support	H85PB15270AA	9093577	2
Plate - Fog Lamp Mounting Reinforcement	H85PB15K230AA	9093576	2
Fog Lamp Bracket to Airdam:			
Rivet 3.2 x 8.3	E647550S74	*1605131	8
Nut Lock M10	E602434S72	*1595233	2
Washer M10	E630031S101	*6095166	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.03 - Doors & Mountings</u>			
Door - RH Primed	H85PBAB20122AA	9091393	1
Door LH Primed	H85PBAB20123AB	9091392	1
Mounting Plate & Door Hinge RH	H85PBB20125AA	9090799	1
Mounting Plate & Door Hinge LH	H85PBB20125BA	9090900	1
Anti Slip Shim - Door Hinge	H85PB42940AA	9093857	4
Shim - Door Hinge	H85PB51861AA	9090849	A/R
Plate - Trim Backing	H85PB24583AA	9093839	8
Backing Plate To Door:			
Rivet - Peel 1/8 x 1/2	MS184005S74	9091521	16
Hinge Backing Plate RH	H85PBB20124AA	9090798	1
Hinge Backing Plate LH	H85PBB20126AA	9090797	1
Hinge To Door RH/LH:			
Screw Hex Head M6 x 25	E602168S72	*1503087	18
Washer Lock M6	E630317S71	*0241856	18
Hinge To 'A' Pillar			
Bolt Hex Head	E600212S72	*1472012	8
Washer Plain M8	E630017S71	*1444685	8
Washer Spring M8	E630318S71	*1472597	8

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Arm & Bracket Checkstrap	83BBA23500BA	*6116239	2
Bracket Checkstrap LH	H85PB23500CA	9091340	1
Bracket Checkstrap RH	H85PB23500DA	9091341	1
Door Checkstrap Fixings:			
• Clevis Pin	E840005S71	9092306	2
• Pin Self Locking	E840024S100	*1473931	2
• Spacer	H85PB23501AA	9091342	4/6
Checkstrap To Doors:			
• Screw Hex Head M5 x 14	E602144S72	*1474710	4
• Washer Plain M5	E630021S71	*1467846	4
Checkstrap To Chassis			
• Screw Hex Head M8 x 25	E602188S72	*1503087	2
• Washer	E630027S71	*1444685	2
• Washer Lock	E630318S71	*1472597	2
• Rivet	MS184004S	9095794	4
• Reinforcement Plate - Switch Striker	H85PB20129AA	9090902	2
Reinforcement Plate To Chassis:			
• Rivet Pop	E647513S	*1544254	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.04.1 - Hood & Mountings</u>			
Hood Top - Primed	H85PBA00188BA	9093131	1
Radiator Duct Extension - LH	H85PB8177AA	9091852	1
Radiator Duct Extension - RH	H85PB8177BA	9093897	1
Plate - Hood Striker	H85PB16K689AA	9092044	1
Hood Strengthener RH	H85PB16A694AA	9091447	1
Hood Strengthener LH	H85PB16A694BA	9091444	1
Hood Strengthner To Hood:			
Rivet Peel	MS184005S74	9091521	8
Grille - Air Exit Hood Panel	H85PB01833BA	9092008	1
Grille To Hood Panel:			
Rivet Aluminium Blind Dome Head	MS184005S74	*9091521	18
Hinge - Hood	H85PB16800AA	9090904	2
Stay - Hood LH	H85PB16A931AA	9090836	1
Stay - Hood RH	H85PB16A930AA	9090837	1
Spring - Hood Stay	77FB16754AB	*6058126	2
Hinge And Hood Stay Fixings:			
Screw Hex Head M6 x 20	E602167S72	*0241729	12
Washer Plain M6	E630024S71	*1459510	12
Washer Lock M6	E630317S71	*0241856	12
Nut Hex M6	E620012S72	*0204716	12

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Spacer - Hood Mounting	H85PB16693AA	9093840	4
Bracket - Hood Latch Mounting	H85PB16700AB	9090823	1
Hood Latch Bracket to Frame:			
Screw Hex Head M6 x 20	E602167S72	*0241729	4
Washer Spring M6	E630317S71	*0241856	4
Latch - Hood Fixing	77FB16700AF	*6100813	1
Latch To Bracket:			
Screw Hex Head M8 x 16	E602186S72	*0240909	2
Washer Plain M8	E630027S71	*1444685	2
Washer Lock M8	E630318S71	*1472597	2
Cable - Hood Latch	H85PB16C657AA	9090905	1
Cable - Hood Latch	H85PB16C658AA	9090879	1
Cable Tie Mounting Cradle	H85PB16C659AA	9092045	1
Cable Hood Latch Fixings:			
Screw Round Head M4 x 16	E8022463S72M	*6131931	1
Pad - Hood to 'A' Pillar	H85PB16803AA	9093841	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.05.1 - Floor Trim

Carpet:

- Transmission Cover	H85PBC13000CB2P	9091633	1
- Floor RH - Front RHD	H85PB13000FB2P	9091634	1
- Floor LH - Front RHD	H85PB130003AB2P	9093842	1
- Floor RH - Front LHD	H85PBC13003BB2P	9091635	1
- Floor LH - Front LHD	H85PBC13000GB2P	9093143	1
- Floor RH - Rear	H85PBC13000AB2P	9091645	1
- Floor LH - Rear	H85PBC13000BB2P	9091644	1
- Toeboard	H85PB13003DB2P	9091639	1
- Scuttle RH	H85PB13003EB2P	9091640	1
- Scuttle LH	H85PB13003FB2P	9091638	1
- Drivers Toeboard - RHD	H85PBC13003CB2P	9091641	1
- Drivers Toeboard - LHD	H85PBC13003BB2P	9092384	1
- Sill Top RH	H85PB13003GB2P	9093144	1
- Sill Top LH	H85PB13003HB2P	9091636	1
- Front Bulkhead	H85PBC13000JB2P	9091650	1
Velcro Strip Hook	H85PB19510BA	9090859	15cm
Velcro Strip Loop	H85PB19510AA	9091501	15cm
Adhesive (Dunlop 51359)	H85PB19515AA	Not serviced A/R	

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Retainer - Gear Shift Gaiter - Rally	H85PB7276CA	9091850	1
Gaiter - Transmission Lever - Road	H85PB7280BA2G	9093844	1
Gaiter - Transmission Levers - Rally	H85PB7280AA2G	9090739	1
Gaiter To Tunnel - Rally:			
Screw M6 x 16 Type MB	E610627S74	*1515461	8
Nut Captive	MS182095S	9091710	8
Gaiter To Tunnel - Road:			
Nut Captive	MS182095S	9091710	6
Screw M6 x 19	MS110283S74	9093845	6
Boot - Parking Brake	83BB2404ABFA	*1619207	1
Frame Retaining	83BB2405AB	*1613327	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.05.3 - Roof Trim</u>			
Headlining Panel - Nextelled - Road	H85PBB51916AA2P	9090907	1
Headlining Panel - Unpainted - Rally	H85PBB51916AA	9093846	1
Foam - Headlining	H85PB19518AA	9091590	1
Tape - Double Sided	A73SX3G9503AA	*5000510	A/R
Headlining To Rollcage:			
Rivet	E647792S100	*6099299	5
Trim Panel - 'A' Pillar LH	H85PBA03197AA2P	9093847	1
Trim Panel - 'A' Pillar RH	H85PBA03196AA2P	9093848	1
Trim Panel to Rollcage:			
Screw CSK No. 6 x 16	MS110253S74	9091550	2
Sunvisor LH - Rally	75ABTO4100AAJEKA	*1613905	1
Sunvisor RH - Rally	75ABTO4101AAJAKA	*1613906	1
Sunvisor - Road	75ABTO4101AAFA	9091916	2
Sunvisor To Rollcage:			
Screw Cap Head M5 x 20	MS180635S4	*9091698	4
Nut Spring M5	E824115571	*6029253	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.05.4 - Body Side Trim</u>			
Trim Panel Assembly - RH Door	H85PB24588AA2P	9091343	1
Comprising:			
Trim Pad Pocket Retainer - RH Door	H85PB24586BA	Not serviced	1
Trim Panel - RH Door	H85PB24584AA2P	9091884	1
Trim Pocket RH Door	H85PB24589BA	9093878	1
Trim Panel Assembly LH Door	H85PB24588BA2G	9091344	1
Comprising:			
Trim Pad Pocket Retainer - LH Door	H85PB24587BA	Not serviced	1
Trim Panel - LH Door	H85PB24585AA2G	9091875	1
Trim Pocket - LH Door	H85PB24590BA	9093876	1
Trim Pocket To Trim Panel RH/LH:			
Nut Hex M4 Prevailing Torque	E620430S72	*1548305	8
Washer Flat M4	MS183017S71	9093877	8
Ashtray	85GBA24726AAFA	*1638587	2
Ashtray Housing (including Ashtray)	83BB24726AAFA	*1608411	2
Retainer Ashtray	83BB0740AA	*6115591	2
Trim Panel To Door:			
Cap	H85PB04442AA	9093849	16
Cup Washer	H85PB04441AA	9093850	16
Screw Pan Head 2BA x 1"	MS175005S74	9093851	16
Washer 3/16"	MS173003S74	9093852	16

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.05.5 - Rear End Trim</u>			
Carpet:			
- Rear Bulkhead	H85PBC13000MB2P	9091649	1
- Hatbox Upper	H85PBC13000NB2P	9091647	1
- Hatbox Rear	H85PBC13000PB2P	9091646	1
- Hatbox Lower	H85PBC13000RB2P	9091651	1
Hatbox Trim Rail	H85PBA24581CB2P	9090908	1
Hatbox To Body:			
Screw - Type AB No.6 x 32	MS110285S74	9091569	2
Adhesive (Dunlop 51359)	H85PB19515AA	Not serviced	A/R
ECU Cover	H85PBB04290AA	9091893	1
Rail Support - ECU Cover	H85PBB04291AA	9091412	1
ECU Cover To Chassis:			
Screw Pan Head M6	MS180522S	9091595	1
Washer Plain M6	E630024S71	1459510	1
ECU Rail Support to Chassis:			
Rivet	MS184007S74	9093879	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.06 - Sound & Heat Control - Undercarpet Insulation

Insulation:

- Tunnel	H85PB13011AC	9091940	1
- Tunnel Extension	H85PB13004UD	9091670	1
- Toe Board RH	H85PB13004AD	9091652	1
- Toe Board LH	H85PB13004BD	9091653	1
- Scuttle Front RH	H85PB13004CD	9091654	1
- Scuttle Front LH	H85PB13004DD	9091655	1
- Scuttle Rear RH	H85PB13004ED	9091656	1
- Scuttle Rear LH	H85PB13004FD	9091657	1
- Floor RH	H85PB13004GD	9091658	1
- Floor LH	H85PB13004HD	9091659	1
- Bulkhead Rear Upper	H85PB13004JD	9091660	1
- Bulkhead Rear Lower RH	H85PB13004KD	9091663	1
- Bulkhead Rear Lower LH	H85PB13004LD	9091664	1
- Bulkhead Rear Shelf	H85PB13004MD	9091665	1
- Hatbox Shelf	H85PB13004ND	9091666	1
- Hatbox Side	H85PB13004PD	9091667	2
- Check Piece RH	H85PB13004RD	9091668	1
- Check Piece LH	H85PB13004SD	9093511	1
- Infill Panel	H85PB13004VD	9093512	1
- Hatbox Upper	H85PB13004TD	9091675	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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- Rear End Insulation

Insulation:

- Rear Panel Upper Top	H85ABB020A43B	9091995	1
- Rear Panel Upper Rear	H85PBB020A43AA	9092003	1
- Rear Panel Lower LH	H85PBB020A44AA	9091979	1
- Rear Panel Lower RH	H85PBB020A44BA	9091980	1
- Rear Panel Mid RH	H85PBB020A45AA	9091998	1
- Rear Panel Mid LH	H85PBB020AA6AA	9091999	1
- Rear Wheelarch LH Inner	H85PBB020A048AA	9092001	1
- Rear Wheelarch RH Inner	H85PBB020A47AD	9092000	1
- Turbo Extract Side RH	H85PBB020A49AA	9091986	1
- Turbo Extract Inner RH	H85PBB020A50AA	9091996	1
- Oil Cooler Extract Top	H85PBB020A51AA	9091976	1
- Oil Cooler Extract Inner	H85PBB020A52AA	9091997	1
- Turbo Intake Inner RH	H85PBB020A59AA	9091991	1
- Oil Cooler Intake Inner LH	H85PBB020A60AA	9091992	1
- Turbo Intake Lower RH	H85PBB020A61AA	9091987	1
- Oil Cooler Intake Lower LH	H85PBB020A62AA	9091988	1
- Oil Cooler Intake Upper LH	H85PBB020A63AA	9091975	1
- Turbo Intake Upper Top RH	H85PBB020A64AA	9091977	1
- Turbo Intake Upper Bottom RH	H85PBB020A65AA	9091978	1
- Sill Panel Rear LH	H85PBB020A53AA	9091993	1
- Sill Panel Rear RH	H85PB020A53BA	9091994	1
- Hatbox Side LH	H85PBB020A54AA	9092004	1
- Bulkhead/Hatbox RH	H85PBB020A55AA	9091989	1
- Bulkhead LH	H85PBB020A56AA	9092002	1
- Rear Panel Mid Centre	H85PBB020A58AA	9091981	1
Adhesive (Dunlop S2000)	H85PB19516AA	Not serviced	A/R

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Insulation - Hat Box Underside	H85PBB020A57AA	9091954	1
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Hat Box Underside Insulation To Centre Section:

Screw Hex Head M5	E602147S71	*1512256	6
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Washer Flat M5	E630022S215	*6121881	6
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Washer Flat M5 - Large od.	E830070S74	*1587928	6
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Nut Hex Pt. M5	E620431S72	*1571668	6
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-Other insulation

Quilt - Engine Cover	H85PB02038AA	9090909	1
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Insulation - Transmission Tunnel	H85PBA11165AA	9091306	1
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Adhesive (Dunlop 51359)	H85PB19515AA	Not serviced A/R	
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Heat Shield - Engine Mount RH	H85PB02040BA	9093588	1
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Heat Shield - Rear Bulkhead Central	H85PB02044AC	9091408	1
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Heat Shield - Rear Bulkhead Outer RH	H85PB02045AB	9090911	1
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Heat Shield - Chassis Leg RH	H85PB02046AE	9091406	1
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Heat Shield - Exhaust Clearance	H85PB02047AB	9090912	1
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Heat Shield Fixings:

Washer Flat Plain	E630021S71	*1467846	17
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Rivet Sealed Dome Head	E842252S	*6083850	17
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.07 - Chassis Sealing

Plate Grommet - Wiring Loom To Rear Bulkhead H85PB13010AA 9092007 2

Grommet - Transmission Tunnel - Reverse Lamp Switch Access H85PB19501AB 9090775 2

Plate Grommet To Rear Bulkhead:

Screw Pan Head M5 x 12 E603143S71 *1481286 4

Washer Lock M5 E630316S71 *1470589 4

Boost Gauge Pipe to Plate Grommet:

Grommet 1/4" Pipe x 3/8 x 1/16" H85PB19504AA 9093880 1

Grommet - Fuel Sender Wire H85PB19507AA 9090913 1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.07 - Body Sealing

Sealing Strip (Bostik Prestik 5653)	H85PB19520AA	Not serviced A/R	
Sealing Compound (Evomastic C30)	H85PB19521AA	Not serviced A/R	
Brommets - Jacking Holes & Tunnel	H85PB19501AB	9090775	5
Seal - Rear Wheelarch	H85PB27815AA	9090915	2
Spacer - Rear Wheelarch Seal	H85PB27816AA	9090916	2
Retainer - Rear Wheelarch Seal - LH	H85PB27817AA	9090917	1
Retainer - Rear Wheelarch Seal - RH	H85PB27817BA	9090914	1
Seal - Roll Cage to Rollcage Stay	H85PB51823AA	9092039	2
Seal - Loom Aperture	H85PB51824AA	9090918	5
Seal - Radiator Deflector	85GB16770AA	*6126347	2
Adhesive (Araldite 200S)	H85PB19514AA	Not serviced A/R	
Seal Wheelarch/Hood/Radiator Exten.	H85PB8306BA	9093883	4ft.
Sealant - 'A' Post/'B' Post	H85PB19519AA	9091182	A/R
Gasket - Plenum Inlet	H85PB16772AB	9091181	1
Seal - Front Wheelarch	H85PB27814AA	9091345	2
Spacer - Front Wheelarch Seal	H85PB27819AA	9091347	2
Retainer - Front Wheelarch Seal	H85PB27818AA	9091346	2
Front Wheelarch Fixings:			
Screw M5 x 25	E804706S74	*5003372	12
Nut Hex P/T M5	E620430S72	*1548305	12
Washer Flat M5 x 10	E630020S72	*0241816	24
Rear Wheelarch Fixings:			
Screw Hex Head M5 x 20	E602147S72	*1512256	12
Nut Lock M5	E620431S74	*1571668	12
Washer Plain M5 x 10	E630022S215	*6121881	24

* Order from: PSO Daventry/Merkenich

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.07.5 - Windshield Weatherstrip</u>			
Weatherstrip - Windshield Surround	H85PBA03622AA	9091919	1
<u>System 01.07.6 - Side Window & Door Weatherstrips</u>			
Weatherstrip-Door	H85PBB20708AA	9093183	2
Weatherstrip-Window Glass RH			
- Front and Rear - made from	83BBB20538AE	*6145016	2
Weatherstrip-Window Glass LH			
- Front and Rear - made from	83BB20539AE	*6145017	2
(See service instruction for details of modification)			
Weatherstrip - Inner Centre Section	83BBB20520AB	*6138654	2
Weatherstrip - Outer Channel Glass:			
- RH - made from	83BBB21456AB	*6156544	1
- LH - made from	83BBB21457AA	*6126474	1
Weatherstrip - Inner Channel Glass:			
- RH - made from	83BBB20530AB	*6156540	1
- LH - made from	83BBB20531AB	6156542	1
(see service instruction for details of modification)			
Weatherstrip - Waist Channel Glass			
- Outer RH	H85PBB20538KB	9090756	1
- Outer LH	H85PBB20538LB	9091339	1
- Inner RH	H85PBB20538MB	9093884	2
- Inner LH	H85PB20538NB	9093885	2
Mounting Strip - Waist Channel Inner	H85PBB223A08AC	9092388	2
Mounting Strip - To Doors:			
Rivet 1/8" x 1/2"	MS184005S74	9091521	16

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.10 - Seats, Seat Trim & Seat Slides

Seat Red	H85PB76328CBBJ	9091387	2
Seat Raven	H85PB76328CB2G	9091386	2
Seat To Seat Frame:			
Screws M8 x 35	E802481S72	*6141996	8
Washer Lock M8	E630153S71	*1486632	8
Seat Track RH	H85PB61640AA	9090920	1
Seat Track LH	H85PB61640BA	9090919	1
Seat Track to Chassis:			
Bolt Hex Hd. M8 x 35	E600212S72	*1472102	8
Washer Lock M8	E630318S71	*1444685	8
Washer Steel Flat M10 x 2 x 40	E830282S71	*1516482	8
Washer Flat Plain	E630028S71	*1523201	8

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.11.1 - Front Glass</u>			
Windshield - Laminated Tinted	H83BBA03102BD	9091199	1
<u>System 01.11.3 - Body Side Glass, Frame & Mechanisms</u>			
Glass - Door Window Tinted RH	H85PBA21400AA	9091200	1
Channel - Door Window Glass RH	83BB21458AB	*6153054	1
Glass - Door Window Tinted LH	H85PBA21401AA	9091185	1
Channel - Door Window Glass LH	83BBB21459AB	*6153055	1
Strip - Door Glass Retaining	H81BBA21424AB	9091353	4
Glass Channel - Front RH	H85PBB223A07AA	9093886	1
Glass Channel - Front LH	H85PBB223A06AA	9093887	1
Glass Channel - Rear RH	H85PBB223A06AB	9093888	1
Glass Channel - Rear LH	H85PBB223A07AB	9093889	1
Glass Channel - Fixings:			
Screw M5 x 12	E802657S72	*1643793	4
Washer Flat M5	E630023S71	*1493847	4
Glass Channels to Doors:			
Rivet 5/32 x 4	MS184009S	9093882	4
Regulator - Front Door Window RH	83BBB23200AC	*1621524	1
Regulator - Front Door Window LH	83BBB23201AC	*1621525	1
Regulators to Doors:			
Rivet	E647557S71	*6086890	12
Screw M5 x 12	E603143S72	*1481286	4
Washer Plain M5	E630021S71	*1467846	4
Washer Lock M5	E630316S71	*1470589	4
Nut Hex M5	E620011S72	*1486684	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Plate - Door Reinforcement LH	H85PBE218N13AA	9093578	1
Plate - Door Reinforcement RH	H85PBE218N12AA	9093579	1
Plate Door Reinforcement:			
Rivet	E647557S71	*6086890	8
Guide Roller - Regulator	83BBA23286AC	*6148068	4
Handle - Window Regulator	83BBA23342AB	*1621191	2
Window Regulator Handle to Door:			
Screw M5 x 11	E802013S72	*1472067	2
Cover - Window Regulator Handle	83BBA23362AA	*1610673	2
Pad - Window Regulator Anti Rattle	70ABT27266AA	*1480826	2
Escutcheon - Window Regulator	77FBB234K07AA	*6036432	2
<u>System 01.11.4 - Rear Glass & Weatherstrips</u>			
Glass - Inner Window	H85PBA42006AA	9091201	1
Weatherstrip - Inner Window	H85PBA03624AC	9091881	1
Glass - Outer Window	H85PBA42006BA	9091455	1
Weatherstrip - Outer Window-Outer	H85PBA03622AD	9090789	2
Weatherstrip - Outer Window Inner	H85PBA03622AC	9093890	1
Outer Window Fixings:			
Cleaner	H85PB19554AA	Not serviced A/R	
Primer	H85PB19554BA	Not serviced A/R	
Bonding Adhesive	H85PB19554CA	Not serviced A/R	

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.11.5 - Rear View Mirrors

Mirror - Rear View Inside Dipping 84BB17K695AAFA *1621849 1

Rear View Mirror Fixing:

Adhesive Foil 77FB17K739AA *1568648 A/R

Rear View Mirror Outer - Manual

Mirror Assembly - RHD
LH - made from: 83BB17683FB *1615725 1

RH - made from: 83BB17682EB *1615744 1

and
Large Convex Glass & Plate (ex LHD) 83BB17K740FA *6128013 1

(See service instructions for details of modifications)

Mirror Assembly - LHD
RH - made from: 83BB17682FC 9091937 1

LH - made from: 83BB17683EC 9091938 1

and
Large Convex Glass & Plate (ex RHD) 83BB17K741FA *6128015 1

(See Service Instructions for details of modifications)

Cover Mirror Housing RH Primed 83BB17K746CAH2P *1623077 1

Cover Mirror Housing LH Primed 83BB17K747CAH2P *1623079 1

Mirror - RH LHD 83BB17682FC 9091937 1

Mirror - LH LHD 83BB17683EC 9091938 1

Mirrors to Doors:

Screw No. 6 Flanged Head x 15mm MS110251S71 9091520 6

Tape Double Sided A73SX3G9503AA *5000510 A/R

Cover Inner RH - made from 83BBA23408AAFA *1627217 1

Cover Inner LH - made from 83BBA23409BAFA *1627221 1

(See service instruction for details of modification)

Cover Inner to Doors:

Nut Special 83BB17B732AA *1610151 2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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- Electric

Mirror Assembly - RHD LH - made from:	83BB17683MC	*6167559	1
RH - made from and	83BB17682LC	*6167536	1
Large Convex Glass & Plate (ex LHD)	83BB17K740DB	*6179272	1

Mirror Assembly LH RH - made from	83BB17682MC	*6167537	1
LH - made from and	83BB17683LC	*1644612	1
Large Convex Glass & Plate (ex RHD)	83BB17K741DB	*6179280	1

(See service instruction for details of modifications)

Cover Mirror Housing RH Primed	83BB17K746CAH2P	1623077	1
Cover Mirror Housing LH Primed	83BB17K747CAH2P	*1623079	1

Mirrors to Doors:

Screw No. 6 Flanged Head x 15	MS110251S71	9091520	6
Tape Double Sided	A73SX3G9503AA	*5000510	A/R
Cover Inner RH - made from	83BBA23408AAJE	*1621029	1
Cover Inner LH - made from	83BBA23409CAFA	*1621035	1

(See service instruction for details of modification)

Cover Inner to Doors:

Nut Special	83BB17B732AA	*1610151	2
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.12.1 - Instrument Panel</u>			
Facia - Panel Instrument	H85PBA04310ABZP	9090925	1
Mounting Bracket Facia	H85PB04313AA	9090852	3
Mounting Bracket to Facia:			
Screw Button Head Socket M6 x 12	MS1805205202	9091594	6
Washer Plain M6	E630025S71	*1464174	6
Facia to Plank:			
Nut Spring 'U' Type No. 6	E623300S71	*1474663	3
Screw Self Tap No. 6	E610229S74	*1511927	3
Instrument Console - LHD	H85PBA04310BCZP	9091514	1
Instrument Console - RHD	H85PBA04310BDZP	9091202	1
Bracket - Instrument Mounting	H85PB04312AA	9090923	1
Plate - Instrument Console LHD	H85PB04433AC	9094670	1
Plate - Instrument Console RHD	H85PB04433BC	9094671	1
Plate to Console:			
Screw Button Head Socket M5 x 16	MS180511S	9091719	5
Console to Facia:			
Screw Self Tap No. 6 x 19	E610228S74	*1591087	4
Insert - Instrument Console - RHD	H85PB10A883BAFA	9093892	1
Insert - Instrument Console - LHD	H85PB10A883AAFA	9093891	1
Insert to Instrument Console:			
Screw - Self Tap - No. 6 x 19	E610228S74	*1591087	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Instrument Console - Centre	H85PBA04310CB2P	9090735	1
Insert - Instrument Console Centre	H85PB10K931AAFA	9093893	1
Insert to Instrument Console - Centre:			
Screw Self Tap No.6 x 19	E610228S74	*1591087	4
Instrument Support Plate	H85PB04432AB	9090926	1
Bracket Support	H85PB045B34AA	9090927	1
Bracket - Centre Vent Fixing RH	H85PB045B32AA	9090848	1
Bracket - Centre Vent Fixing LH	H85PB045B32BA	9090746	1
Bezel	H85PB04606AA	9090928	1
Bezel to Instrument Console - Centre:			
Screw Button Head Socket M5 x 20	MS180512S202	9091525	4
Bezel - Light Switch	H85PB11A656AA	9090929	1
Bezel to Facia:			
Screw Button Head Socket M5 x 30	MS180513S202	9091593	2
Instrument Console - Centre to Facia:			
Screw Self Tap No. 6 x 19	E61022BS74	*1591087	2
Panel - Instrument Panel Radio Cover	83BGA04587AAFA*	1611046	1
Console - Glove Box	H85PBA04310DB2P	9091438	1
Insert - Glove Box Console	H85PB06014ABFA	9093894	1
Insert to Glove Box:			
Screw - Self Tap No.6 x 19	E610228S74	*1591087	4
Strap Support - Glove Box	H85PB06015AA	9090803	1
Retainer - Glove Box	H85PB06016CB2P	9091946	1
Retainer & Strap Support to Glove Box:			
Screw Button Head Socket M5 x 16	MS180511S	9091719	3
Fresh Air Vent Cover	H85PB8018B09AA2P	9090931	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.14.1 - Lock Set</u>			
Cylinder & Housing - Black RH Door	H85PBB21990AA	9093895	1
Cylinder & Housing - Black LH Door	H85PBB21991AA	9093896	1
Retainer - Lock Cylinder Door Barrel	75ABD22023AA	*1555553	2
Link - Door Release Control RH	H85PBA22152AA	9093898	1
Link - Door Release Control LH	H85PBA22153AA	9093899	1
Clip - Link to Lock	E860211S	*1625574	2
Cylinder Assembly - Lock and Key:			
- Ignition	83BB3677AA	*1610407	1
- Fuel Filler Cap	79FBB11512BA	*6085024	1

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.14.3 Door Handles, Locks & Mechanisms

Door Lock - Outer RH	H85PBA21812BA	9091204	1
Door Lock - Inner RH	H85PBA21816AA	9093593	1
Door Lock - Outer LH	H85PBA21813BA	9090933	1
Door Lock - Inner LH	H85PBA21817AA	9093900	1
• Door Locks - Outer to Inner:			
Screw M6 x 35	MS110254S71	9091538	6
Washer Lock M6	E630337S71	*1464300	6
Door Handle Outer - RH	83BBA22400AB	*6121335	1
Door Handle Outer - LH	83BBA22401AB	*6121336	1
Door Handles - Outer to Doors:			
Screw Hex Hd. M5 x 12	E602144S72	*147470	4
Washer Plain M5	E630022S71	*0241826	4
Washer Lock M5	E630316S71	*1470589	4
Outer Handle to Door Locks:			
Link	H85PBA22152DA	9092034	2
Clip	H85PBA21952BA	9093901	4
Handle & Housing - Inner RH	83BBA22600AE	*1618335	1
Handle & Housing - Inner LH	83BBA22601AE	*1618336	1
Handle Assist - Arm Rest RH	85BBA22620DA2P	*1640301	1
Handle Assist - Arm Rest LH	85BBA22621DA2P	*1640302	1
Door Assist Arms to Doors:			
Screw Pan Hd M5 x 20	E603146S201	*6121880	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Fixing Plate - Door Handle	H85PB22650AA	9093904	2
Fixing Plate to Doors:			
Rivet 1/8 x 1/2 Peel	MS184005S74	9091521	6
Remote Handle to Bezel:			
Screw - Countersunk	E610446S74	*1520557	4
Remote Handle to Doors:			
Screw M5 x 11	E802013S72	*1472067	8
Nut Spring M5	E824115S74	*6029253	8
Link - Door Lock Opening Inner RH	H85PBA22152BA	9093905	1
Link - Door Lock Opening Inner LH	H85PBA22153BA	9093906	1
Link - Door Lock Remote Locking RH	H85PBA22152CA	9093907	1
Link - Door Lock Remote Locking LH	H85PBA22153CA	9093908	1
Remote Rods to Locks:			
Clip	H85PBB21952BA	9093901	4
Clip	H85PBB21952CA	9093909	4
Clips to Doors:			
Rivet 1/8 x 1/2 Peel	MS184005S74	9091521	4
Striker - Door Lock	H85PBA21814AA	9090934	2
Reinforcement - Door Lock Striker	H85PBA21815AB	9090935	2
Striker & Reinforcement to Body:			
Screw M6 x 35 C/SK Head	MS110301S71	9091770	4
Washer Lock M6	E630337S71	*1464300	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.15 - Exterior Ornamentation

Ford Oval	76BB8K141AC	*1591764	2
Badge Ghia	80BB16098AA	*6077950	2
Grille - Cowl Side RHD RH	83BGA02216DA	*6132701	1
Grille - Cowl Side RHD LH	83BGA02217DA	*6132703	1
Grille - Cowl Top RHD	83BGA02228DA	*6132705	1
Grille - Cowl Top LHD	83BGA02228CA	6132704	1
Grille - Cowl Side LHD RH	83BGA02216CA	6132700	1
Grille - Cowl Side LHD LH	83BGA02217CA	6132702	1
Grille - Cowls to Body:			
Screw No. 10 Self Tapping	MS110286S74	9091759	8
Captive Nut	MS182095S	9091710	8

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.16.1 - Wiper & Linkage</u>			
Bracket & Linkage - Windshield Wiper LHD	85BG17K484AA	6140764	1
Bracket & Linkage - Windshield Wiper RHD	83BG17K484BA	*6097476	7
Bracket & Linkage to Body:			
Grommet	83BG17C432AA	*6107909	7
Bush	83BG17K257AA	*6107908	7
Screw M6 x 25	E602168S72	*1503087	5
Screw M6 x 20	E602167S72	*0241729	2
Washer Lock	E832119S71	*1583947	7
Arm - LH Windshield Wiper with Deflector - LHD	83BG17K541A1A	6132893	1
Arm - RH Windshield Wiper with Deflector - RHD	83BG17K541B1A	*6132894	1
Arm - RH Windshield Wiper - LHD	83BG17526A1A	6122483	1
Arm - LH Windshield Wiper - RHD	83BG17526BBA	*6122486	1
Arm - Wiper to Linkage:			
Sleeve	83BG17K475CA	*6128835	2
Washer Spring	E836017S71	*1502842	2
Nut	E620013S72	*1436267	2
Cap	82GGT04178AA	*6122500	2
Blade - Windshield Wiper	86GX17528AA	*5015452	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.16.2 - Wiper Motor

Motor - Windshild Wiper	83BB17B571BA	*6115729	1
Motor to Bracket & Linkage:			
Bolt M6 x 18	E800450S72	*1555394	3
Lock Nut M6	E822005S72	*1621358	1
Bracket Support-Windshield Wiper-RHD	H85PB17486EA	9093290	1
Bracket Support-Windshield Wiper-LHD	H85PB17486DA	9090770	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.16.3 - Washer (Windshield)

Windshield Wash Parts:

Jet	83BG17666AA	*6097267	2
Valve Assy	85GG17615BA	*1632506	1
'T' Connector	11445606	*0445606	1
Hose	M85GG17A605AA	*6035040	A/R
Clip	83BG17A613AA	*611959	4
Sleeve	81AG17K655AA	*6103304	8
Bottle	78AG17618AA	*1583438	1
Cover - Windshield Wash Bottle	74EG17632BA	*6017716	1
Grommet - Windshield Wash Bottle	84AG17673AA	*6134690	1
Screen Washer Fluid	A830X19550BA	*5011736	A/R
Bottle - Windshield Wash Fixings:			
Nut Hex M5	E620011S72	*1486684	2
Washer Plain M5	E630022S71	*0241826	2
Washer Spring M5	E630216S71	*1470589	2

System 01.16.4 - Washer Pump

Motor Windshield Wash Bottle	83BB17K624BA	*6156960	1
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 01.18.2 - Body Side Stripes & Decals

Decal RS200	H85PBCA2528AA	9092049	1
Body Side Stripe 10mm Black	SKM369514B	9092111	2
Intercooler Side Stripe 6mm Black	SKM369514C	9092110	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 01.20.1 - Seat Belt</u>			
Seat Belt RH	H85PB611A72AA	9090868	1
Seat Belt LH	H85PB611A73AA	9090781	1
Seat Belt to Seat:			
Bolt Socket Head	E802278S100	*6092733	4
Inertia Reel Mounting:			
Bolt 7/16" UNF	MS175006S	9091749	4
Seat Belt & Tongue - RH	H85PBB61294AA	9093910	1
Stem and Buckle - RH	H85PBB61208A	9093912	1
Seat Belt and Tongue - LH	H85PBB61295AA	9093911	1
Stem and Buckle - LH	H85PBB61209AA	9093913	1

END OF SYSTEM 01.00 BODY

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 02.00 - FRAME AND MOUNTING

System 02.03 - Engine Mounting

Engine Mounting and Bush LH - Rally	H85PB6078BA	9093914	1
Engine Mounting and Bush LH - Road	H85PB6078AA	9091231	1
Engine Mounting LH	H85PB6807AB	9090953	1
Engine Mounting and Bush RH - Rally	H85PB6079BA	9093915	1
Engine Mounting and Bush RH - Road	H85PB6079AA	9091218	1
Engine Mounting RH	H85PB6806AA	9090952	1
Bush - Engine Mounting - Rally	H85PB6038AA	9093514	2
Bush - Engine Mounting - Road	H85PB6038BA	9090938	2
Engine Mounting to Engine:			
Bolt Hex Head 7/16" UNC x 1.0"	304686S80	*1568484	10
Washer Lock 7/16"	34848S80	*1620990	10
Engine Mounting - Bush to Block:			
Sleeve	H85PB6075AA	9091855	2
Engine Mounting to Chassis:			
Bolt Hex Head M12 x 1.5 x 130 -	MS180021S72	9091813	2
Washer Plain M12	E630034S71	*1484284	1
Washer Lock M12	E630175S71	*1472287	1

System 02.04.1 - Front Towing Attachment

Front Towing Eye	H85PB19503CA	9093917	1
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END OF SYSTEM 02.00 - FRAME & MOUNTING

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 03.00 - ENGINE

System 03.00 - Engine - Hot Tested/Service

Engine Assembly - hot tested H85PB6L084AA 9091841 1

Complete engine including inlet and exhaust manifolds, turbocharger, wastegate, throttle housing, distributor, starter motor and flywheel. Does not include alternator or external oil and water pipes. The engine has been run-in on a dynamometer.

Engine Assembly - service H85PB6L084BA 9091842 1

Consists of cylinder block assembly, cylinder head assembly, sump, oil pumps, camshafts and drive belt, distributor, water pump and flywheel. It does not include manifolds, turbocharger, alternator or external oil and water pipes. As this assembly is not intended for long term storage, it has not been run-in on a dynamometer.

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.01.1 - Cylinder Block Assembly

Cylinder Block Assembly	H82MS6010AA	9093597	1
Cylinder Block	H82MS6015FB	9091819	1
Main Caps to Cylinder Block:			
Nut 7/16" UNF	H82MS6K517BA	9092964	10
Stud 7/16" Main Cap	H82MS6345CA	9092928	10
Nut 3/8" UNF	H82MS6K517CA	9092965	10
Stud 3/8" Main Cap	H82MS6345AA	9092926	9
Stud 3/8" Main Cap No. 2 only	H82MS6345BA	9092929	1
Expansion Plug	H731F6266BA	9092079	3
Plug Cylinder Block Drain	87779S	*1510440	1
Plug Oil Gallery 3/8"	11549058	*1701236	2
Oil Squirt Tube Fixings:			
'O' Ring RM0051-16	H850006S) Part (4
'O' Ring RM0071-16	H850007S) of (4
) 9092309 (4
Screw Locating 1/4"	H800007S80	9094900	4
Bolt 5/16" UNC x 3/4"	304648S80	*1571467	3
Washer Flat Spring	E630173-S71	*1444686	7

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Main Bearing Lower Stud	H82MS6333AA	9091239	5
Main Bearing Upper Stud	H82MS6333AA	9091239	5
Thrust Bearing Standard	H82MS6308AA	9094906	2
Retainer - Rear Crankshaft	731M6K301AA	*6024782	1
Seal - Rear Crankshaft	86HM6701A1A	*1641893	1
Bolt 5/16" UNC x 7/8" - Rear Seal Retainer	304664S80	*1568869	3
Expansion Plug	E457000ES	*6029615	4
Dowell - Block to Bell Housing	70HM6397AA	*1513760	2
Oil Feed Union:			
Aeroquip 741-8-10D	MS174007S	9091827	1
Washer (DW 218)	H850002S	9091865	1
	or	or	
	MS183063S	9091763	1
Core Plug Retainer Fixings:			
Washer - Flat M5	E630023S71	*1493847	6
Screw - Hexagon	E602142S72	*1505276	6

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Cylinder Head Assembly (inc. Valves)	H82MS6085DA	9093783	1
Cylinder Head	H82MS6090GB	9091871	1
Valve Seat Insert Exhaust	H82MS6057BA	9094680	8
Core Plug	H701F6052AA	9091009	7
Valve Seat Insert - Inlet	H82MS6057AA	9094801	8
Stud 1/4" UNC 1/4" UNF Inlet Flange	H85MS9K492AA	9094000	10
Stud 5/16" UNC 5/16" UNF - Exhaust Flange	H82MS9K492AA	9094779	16
Plug 1/8" - 28BSP	87708ES7/8	*1759052	1
Inlet valve	H82MS6507AA	9091197	8
Exhaust Valve	H82MS6505AA	9091196	8
Valve Guide - Inlet	H82MS6510AA	9094706	8
Valve Guide - Exhaust	H82MS6511AA	9094701	8
Valve Stem Oil Seal	H82MS6571AA	9094654	16
Valve Spring Outer	H82MS6513AA	9094914	16
Valve Spring Inner	H82MS6513BA	9094915	16
Nut - Inlet Stud 1/4" UNF	H85MS6790AA	9094626	10
Nut - Exhaust Stud	117600ES7	*1761123	16
Water Rail	H82MS8250AA	9093600	1
Engine Coolant Sensor	E4AF12A648AA	9091315	1
Gasket - Cylinder Head	H85MS6051AA	9092168	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Cap - Valve Spring	H82MS6514AA	9094696	16
Collet - Valve Cap	H82MS6518AA	9094652	32
Platform Valve Spring	H82MS6A536AA	9094854	16
Valve Shims - 0.050	H82MS6K514BAA	9094723	A/R
To	To	To	
0.088	H82MS6K514BXA	9094742	A/R
Expansion Plug	115429ES	*1760232	1
Elbow Water Take Off 90o	E855249S	*1592026	2
Dowel Head Carrier	H82MS6A008BA	9094898	2
Cylinder Head:			
Stud 12mm	H82MS6L016AB	9092927	7
Stud 12mm Dowel	H82MS6L016BC	9092930	2
Stud	H82MS6L016CB	9092969	1
Washer	H82MS6L015AA	9094881	10
Nut	H82MS6K517AA	9092931	10
Thermostat Housing	731F8250AA	*6021101	1
Thermostat 78o	783F8575AAA	*6071840	1
Thermostat Housing Fixings:			
Screw Cap Head 5/16" UNC x 11/4"	H800009S80	9094913	2
Spring Washer	E630027S71	*1444685	2
Clip	E860101S	*0242120	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Water Outlet Block	H85MS8250AB	9091370	1
Screw Cap Head 1/4" UNC x 5/8" - Water Rail/Block	H800007S80	9094900	3
Screw Cap Head 1/4" UNC x 3/4" - Water Rail/Head	H800006S80	9094899	10
Connector Water Outlet	H85MS8251AA	9091272	2
Water Outlet Conector Fixings:			
'O' Ring RM 0251-16	MS160152S)	4
'O' Ring Block/Manifold	H850005S) Part of	2
'O' Ring	H850004-S) 9092310	4
'O' Ring RM 0546-24	MS160153-S)	1
Washer Flat M8	E803111S82	*1477027	16

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.01.2 Crankshaft Assembly</u>			
Crankshaft Assembly	H82MS6303AA	9093784	1
Front Pulley Tooth Belt	H701F6312AA	9091054	1
Key - Front Pulley	74178S	*3416019	1
Front Pulley Fixings:			
Washer	120766ES2	*1423328	1
Bolt	120602ES8	*1423397	1
Polyvee Pulley	H82MS6A312BB	9091216	1
Pulley to Front Pulley:			
Bolt 1/4" UNC x 1.0"	304680-S80	*1582818	3
Washer 1/4"	E832108-S82	*1451870	3
Pulley Spacer	H85MS6A313AA	9091238	1
Flywheel Assembly	H82MS6375BA	9094893	1
Ring Gear Pre-Engage	H82MS6384AA	9094692	1
Bolt - Flywheel 3/8" UNF Special	H85MS6399AA	9093613	12
Spacer - Spigot Bearing	H82MS7K758AA	9094665	1
Spigot Bearing	82ETT600DA	*1596468	1
Dowell - Flywheel Crank	H82MS6397BA	9094802	1
Piston Assembly	H84MS6102BA	9091234	4
Kit - Piston Rings	H85PB6148AA	9092420	4
Connecting Rod Assembly	H82MS6200AA	9094688	4
Dowell Pin	116336ES100	*1556368	8
Bolt - Con Rod	MS180062S100	9094627	8
Bearing - Connecting Rod	H82MS6211AA	9091235	8

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.01.3 Camshaft</u>			
Cam Carrier	H82MS6L257BB	9093785	1
Camshaft - Inlet	H82MS6250DB	9091236	1
Camshaft - Exhaust	H82MS6200EB	9091237	1
Thrust Washer	H701F6L269AA	9091037	2
Key - No. 3 Woodruff	74172S	*1758917	2
Plug - Camshaft Front	H83AB6L261BA	9094628	2
Plug - Camshaft Rear	H83AB6L261AA	9094629	2
Plug - Cam Carrier	H701F6L261BA	9091853	2
O' Ring - Cam Carrier Plug	H701F6L263AA	9091033	2
Pin - Cam Carrier Plug	H701F6L262AA	9094630	2
Oil Seal	H701F6L270AA	9091038	2
Tappet	H82MS6500AA	9094693	16
Cam Pulley	H82MS6K286BA	9093617	2
Cam Pulley To Camshaft:			
Bolt 3/8" UNF x 1"	304685S80	*1568493	2
Washer Flat	H701F6L271AA	9091039	2
Washer 3/8"	E630174S71	*1471160	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Timing Belt	H701F6268AA	9091035	1
Timing Belt Cover	H85MS6N089AA	9091371	1
Hose - Air Drain	H82MS6L093BA	9094686	1
Jubilee Clip	MS185008S100	9091765	2
Cam Cover	H85PB6852AC	9093618	1
Cam Cover Fixings:			
Bolt 1/4" x 11/2"	304756S7/8	*1487477	7
Washer 1/4" Flat Spring	E832108S82	*1451870	7
Washer Flat M8	E803111S82	*1477027	2
Cam Cover Gasket - Inner	H701F6L003AA	9091000	1
Cam Cover Gasket - Outer	H701F6L259AA	9051029	1
Crane Locator	H85CS6K272AD	9093501	3
Elbow - Cam Cover Breather	H85MS6K768AA	9093929	1

* Order from: PSO Daventry/Merkenich

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INDEX	NAME	ADDRESS	PHONE
1	ADAMS	12345	555-1234
2	BROWN	67890	555-5678
3	SMITH	11111	555-9999
4	WILSON	22222	555-8888
5	DAVIS	33333	555-7777
6	JOHNSON	44444	555-6666
7	WALKER	55555	555-5555
8	YOUNG	66666	555-4444
9	EVANS	77777	555-3333
10	ROBERTS	88888	555-2222
11	TURNER	99999	555-1111
12	PHILLIPS	10101	555-0000



RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.01.4 Manifold and Gaskets

Inlet Manifold	H84MS9426BA	9093620	1
Plenum	H84MS9427DA	9093621	1
'O' Ring Manifold/Plenum RM 0745.30	MS160154S	9093622	1
Inlet Manifold to Engine:			
Bolt Socket Cap Head M6 x 20	MS180521S	9091596	12
Stud	H85MS9519AA	9091463	4
Washer	H85MS9520AA	9094672	4
Nut M8 Prevailing Torque	E620433S72	*1613187	4
Injector	ESTE9F593A1B	9091294	8
Clip - Injector Retaining	H82MS9L535AA	9091826	8
'O' Ring - Under Washer	MS160155S) Part of	4
'O' Ring - Manifold/Head	H83CS9461AA) 9092310	4
Fuel Rail	H84MS9L532BA	9093786	1
Clamp - Fuel Rail	H84MS9460AA	9091456	2
'O' Seal RM 0141-16	MS160156S	Part of 9092310	2
Fuel Pressure Regulator	86TF9C968BA	9091823	1
Air Charger Sensor	E4AF12A697AA	9091316	1
Spacer - Fuel Rail Clamp	H85MS9461BA	9091854	2
Pressure Union Computer Box	E455668S80	*6044170	2
'O' Ring - Manifold/Throttle RM 0745-30	MS160154S	Part of 9092310	1
Bolt - M6 x 1.0 x 10.0 Fuel Pressure Reg to Fuel Rail	E602163S72	*6130175	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Manifold Exhaust	H84MS9430BA	9091275	1
Flanger Piece	H85PB9450AA	9093628	1
Stud Stainless M10 x 37	MS180701	9091494	4
Stud Stainless M8 x 40	H85AB9454AA	9090208	6
Stud Stainless	H85AB9454AC	9092167	7
Waste Gate Assembly including:	H82MS9K475AA	9093789	1
Wastegate	H82MS9D475AA	9091285	1
Wastegate Extension	H85MS9480AB	9094633	1
Waste Gate Spring - Large	H85MS9485AA	9091466	1
Waste Gate Spring - Small	H85MS9485AB	9092166	1
Fuel Pressure Regulator Pipe	H85MS6K721AA	9093629	1
Air Actuator Pipe	H85MS6K720BA	9091255	1
Gasket Exhaust Manifold Head (outer)	H82MS9448BA	(Part of)	2
Gasket Exhaust Manifold Head (inner)	H82MS9448AA	(9092311)	2
Exhaust Flange Adaptor	H85MS9435AA	9091276	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.02.1 Engine Lubrication</u>			
Front Cover Oil Pump	H82MS6600AC	9091243	1
Rotor Matched Pair	H82MS6608A	9094656	1
Oil Pump Fixings:			
Spring	H85MS6654AA	9092165	1
Retaining Spring Bolt	H84MS6653AA	9094673	1
Washer Dowty 3/8 BSP	H850001S	9094785	1
Screw Socket Gasket M6 x 15	H800005S	9094784	6
Aeroquip Union Oil Outlet 1/2" BSP 741-8-10D	MS174007S	9091827	1
Washer Dowty 1/2 BSP	H850002S	9094786	1
'O' Ring Sump Cover Seal 1-11/16 x 3/32	H82MS6020BA	Part of 9092310	1
Jackshaft	H82MS6250ZC	9091588	1
Bearing 42 x 20 x 12	H82MS2A275AA	9094850	1
Circlip	H850009S	9094905	1
Oil Seal - Jackshaft 30 x 42 x 8	H82MS6K292AA	9094720	1
'O' Ring - Spacer	H850008S	9094895	1
Spacer	H82MS6255AB	9094699	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Pulley - Jackshaft	H82MS6K286BB	9093631	1
Pulley to Oil Pump:			
Washer	E630037S71	*1465504	1
Nut 16 Self Lock	E620436S72	*1552832	1
Key	74178S	*3416019	1
Oil Seal (Crank)	83BM6700A4A	*6137049	1
Timing Belt Cover to Block:			
Bolt 1/4" UNC x 17/8"	300860S8	*1476212	1
Bolt 1/4" UNC x 21/8"	112016ES	*1700601	4
Washer Spring Flat	E8321D8S82	*1451870	5
Plug 1/2" BSP	E450100S76	*1475553	1
Hose - Cylinder Head to Sump	H85PB6K679GA	9091249	1
Oil Pump - Scavenge	H85MS6600BA	9093632	1
Scavenge Pump Gear	H82MS6551CA	9091240	1
Oil Pump Fixing:			
Screw - Socket Cap Head 5/16" x 51/2" 18 UNC	MS175051S	9093633	3
Scavenge Pump to Oil Drain:			
Adaptor - 6-10	MS174001S100	9091164	1
Washer - Dowty	MS183059S	9092155	1
Suction Pipe Base	H84MS6617AA	9093634	1
'O' Ring Mecro 200-116-4470	MS183067S	9093502	6
Gasket Front Cover Block	H82MS6020AA	(Part of)	1
Gasket Rear Cover Block	2730E6344A	()	1
Gasket Thermostat Housing	84BF8255AA	(9092311)	1

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.02.2 Engine Lubrication</u>			
Dry Sump	H84MS6676CA	9091372	1
Oil Pan Fixings:			
Screw Socket Cap M5 x 20	MS180514S	9094634	4
Oil Pan Cover Plate	H84MS6677BA	9091244	2
Oil Pan Cover Plate Fixings:			
Screw Cap Head M4 x 10 Sump Side	MS180561S	9093635	14
Filter	H84MS6678AA	9091475	2
'O' Ring Gaco Rmd. 181-16	MS160158S	Part of 9092309	2
Gasket Sump LH	H82MS6711AA	(Part of)	1
Gasket Sump RH	H82MS6710AA	() (9092311)	1
Gasket Sump Front Seal	681F6722AA	*1454237	1
Gasket Sump Rear Seal	681F6723AA	*1454238	1
Sump To Block:			
Screw Cap Head 1/4" UNC x 11/4"	MS175052S	9094635	17
Screw Cap Head 1/4" UNC x 3/4"	H800006S80	9094899	1
Oil Feed to Sump:			
Adaptor Aeroquip 741-10-12D	MS174008S	9093638	1
Washer Dowty Seal 5/8"	MS183066S	9091828	1
Washer Spring - Sump Side	E630170S71	*1458085	14

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Lead Drain:

Adaptor Aeroquip 741-6-8D	MS174005S	9091829	1
Washer Crush	H85MS5679AA	9094636	1

Alternator Mounting Bracket to Sump:

Stud	E404622S80	*6115327	2
	or E4088397S	*3416262	
Nut	34420ES2A5	*1464076	2
Washer	44723S8	*3415369	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.03.2 Coolant Circulation</u>			
Water Pump	H82MS8505CA	9093271	1
Water Pump to Water Rail:			
Hose 100mm	H85PB8286BA	9090947	1
Hose Clamp 25-40	A800X8287FA	*5007667	1
Water Pump Mounting Fixings:			
Bolt 5/16" UNC x 2 3/4"	300878S2	*1410840	2
Washer Flat Spring	E630173S71	*1444686	7
Stud 5/16" UNC/UNF	H82MS6L26OAB	9091864	1
Washer Flat 5/16"	E630027S71	1444685	1
Nut 5/16" UNF	3879S7/8	1757867	1
Polyvee Pulley	H82MS8A528CB	9091377	1
Pulley Spacer	H85MS8A529AB	9091373	1
Pulley Spacer to Polyvee Pulley:			
Bolt 5/16" UNC x 7/8"	304664580	*1568869	4
Water Temperature Sender	H85PB8B607AA	9093559	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.04.3 Throttle Housing Assembly

Throttle Housing Assembly	H85MS9524AB	9093787	1
Idle Speed Control Valve	E3EE9F715A1	9091856	1
Valve to Housing:			
Screw Hex Head M6 1.0 x 16	E602166S72	*1472061	2
Washer Flat M6	E630024S71	*1459510	2
Throttle Position Sensor EEC IV	E5EF9B989DA	9091293	1
Sensor to Housing:			
Bolt M5 x 0.8 Hex Head x 22.5	E800248S	*1500777	2
Washer - Flat Plain	E630021S71	*1467846	2
Bush - Throttle Lever	79BF9H586KAA	1584102	1
Bracket - Throttle Cable	H85MS9K703AA	9091290	1
Throttle Lever	H85MS9L548AA	9091286	1
Spring Helical - Throttle Spindle	H85MS9587AA	9091289	1
Shouldered Bolt	H85MS9L550AA	9091288	1
Banana Cam	H85MS9L549AA	9091287	1
Washer-Stainless Steel-6 x 14.5 x 5	MS183030S	9094674	2
Idle Speed Valve Gasket	E3EE9F670AA	9091955	1
Throttle to Cam Stop:			
Screw Socket Set M5 x 0.8 x 16	MS1805115	9091719	1
Nut Hex M5 x 0.8	E620011S72	*1486684	1

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.04.4 Turbocharger</u>			
Turbocharger	H85MS6K690AA	9092604	1
Oil Feed Adaptor	H84MS6739AA	9091256	1
Bracket - Turbo Crane	H85MS6K701AC	9093124	1
Crane	H85MS6K700AA	9091253	1
Adjusting Rod - Turbo Crane	H85MS6K703AA	9091254	1
Turbo to Turbo Crane Bracket:			
Screw Socket Cap Head M8 x 35 .	MS180600S	9094638	4
Washer Spring M8	E630153S71	*1486632	4
Washer Plain M8	E830085571	*1490514	4
Oil Drain Adaptor	H84MS6740AA	9091257	1
Turbo to Wastegate:			
Nut Hex Head M10 x 1.5	E620014S72	*1465503	4
Washer Plain M10		*	4
Gasket - Oil Feed Turbo	H82MS6K653AA	(Part of)	1
Gasket - Oil Drain Turbo	H82MS6N652AA	(9092311)	1
Turbo to Wastegate/Turbo to Exhaust:			
Nut Hex Head M8	E620013S72	*1436267	9/4
Washer Plain M8	E830111S82	*1477027	9/4
Adaptor - Oil Feed 741-4-6D	MS174004S	9091172	1
Washer - Dowty	MS183058S	9091177	1

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Adaptor - Drain to Sump	MS174007S80	9091164	1
Washer - Dowty	MS183064S	9091493	1
Rose Joint	H85MS6K705AA	9094637	1
Rose Joint to Turbo Crane:			
• Screw Cap Head M8 x 35	MS180600S	9094638	1
• Nut Hex Lock M8	E620333S72	*1550709	1
Pin Clevis	7388957	*1758841	1
Pin Self Locking	352358ES2	*1762257	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.06.2 Starter

Starter Motor	H82MS11000AA	9091308	1
Starter Motor to Bellhousing:			
Bolt 3/8" UNC	304741S8	*1514061	1
Washer 3/8"	E630174S71	*1471160	1
Bolt M10 x 1.5 x 40mm	E600314S72	*1473187	1
Washer Flat M10	E630031S101	*6095166	1
Nut Nyloc M10	MS182081S80	9091692	1
Washer Spring M10	E630174S71	*1471160	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.07.2 Ignition H.T. Wiring

HT Lead No. 1	H85MS12286BA	9091932	1
HT Lead No. 2	H85MS122283AA	9091934	1
HT Lead No. 3	H85MS12284AA	9092743	1
HT Lead No. 4	H85MS12287AA	9092744	1
HT Lead King Lead	H85MS12298AA	9090478	1
Plug Lead Separator	2724E12297A	*1428809	1
Plug Cover	H85MS12300AA	9092628	4

System 03.07.3 - Distributor Assembly

Distributor Assembly	H85MS12100AA	9091313	1
Distributor Cap	H85MS12106AA	9093826	1
Distributor Cover	H85MS12117AA	9091314	1
Distributor to Block:			
Bolt	304624S80	*1575224	1

System 03.07.4 - Sparking Plug

Sparking Plug 12mm x 3/4"			4
NGK D8EA - 250 bhp	-	Not Serviced	4
NGK D9EA - 300/350 bhp	-	Not Serviced	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.60 - Engine Kits

Gasket Kit - Engine Overhaul	H85PB6014AA	9092311	1
'O' Ring Kit - Engine Overhaul	H85PB6014BA	9092310	1
Seal Kit - Engine Overhaul	H85PB6014CA	9092312	1
Gasket Kit - Engine Rebuild	H85PB6014DA	9092309	1
Tuning Kit (300 BHP)			
Kit - Engine Tuning	H85PB6K006AA	9092767	1

END OF SYSTEM 03 - ENGINE - HOT TESTED/SERVICE

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 03.00 - ENGINE - VEHICLE INSTALLATION

System 03.01.5 - Engine Cover

Engine Cover	H85PB6086AA	9091416	1
Toggle Strike - Engine Cover	H85PB6096BA	9091389	2
Latch - Toggle Engine Cover	H85PB6095AA	9091233	2
Toggle Latch to Engine Cover:			
Rivet 1/8" x 1/2"	MS184005S	9093294	8
Sponge Strip	H85PB6091AA	9090766	A/R
Hinge Pivot Engine Cover to Body	H85PB6088BA	9090943	2
Hinge to Engine Cover:			
Big Head Fastener M5 x 12	MS186320S	9091173	4
Nut Flanged M5	E8222112S72	*6085158	4
Washer Star M5	E630316S71	*1470589	4
Washer Flat M5	E630021S71	*1467846	4
Quilt to Engine Cover:			
Screw Pan Hd M8 x 20	E603187S74	*1494501	11
Nut Hex P/T Metal M8	E620433S72	*1613187	11
Washer M8 x 19 x 2	E630028S71	*1523201	11
Toggle Strike to Chassis:			
Rivet Steel 1/8" x 3/8"	E647550S74	*1605131	4
Engine Cover Pivot Fixings:			
Bolt M8 x 50	E600215S72	9093881	2
Nut PT M8	E620433S72	*1613187	2
Washer M8 x 19 x 3	E630028S71	*1523201	4
Shrink Wrap (Raychem RK6189)	H85PB14A199AA	Not serviced	A/R

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.02 - Engine Installation:

Engine Oil (Shell Gemini) H85PB19M594MA (Not Servc'd) 10L

Hose - Oil Pump to Filter H85PB8N039DA 9091268 1

Housing Oil Filter H83AB6884BA 9091260 1

Engine Feed & Return:

Adaptor Aeroquip MS174002S80 9091491 2

Dowty Washer MS183056S 9091539 2

Oil Filter Plug Fixings:

Screw Hex M10 x 1.5 x 10 MS180034S72 9091713 1

Washer Copper M12 x 1.6 x 24mm MS183004S 9091562 1

Oil Pressure Sender H85PB6B685AA 9091967 1

Heat Exchanger (Modine) 78TM6B856AA *1583287 1
or 84TM6B856AA *1631863

Filter Assembly:

Seal Filter 78TM6L621AA *1579875 1

Bolt Insert 78TM6L626AA *1579876 1

Filter Oil (Ford EFL 133) 78HM6714AA *6061629 1

Insert Oil Filter Hsg D70HM6890AA *1596068 1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Oil Filter Housing to Rear Damper Mounting Frame:			
Screw Hex Head M8 x 1.25 x 20	E602188S72	*1461203	3
Plain Washer M8	E630027S71	*1444685	3
Washer - Crush Copper 13.5 x 1.2 x 19mm	MS183003S	9091709	1
Lock Nut	E620433S71	*1613189	3
Hose - Oil Filter to Cylinder Block	H85PB8B451CA	9091269	1
Hose - Oil Filter to Turbo	H85PB6K679EC	9092750	1
Strap Hose - Oil Pipes In Engine Bay	E863048S	*1562226	2
Hose - Turbo Oil Drain	H85PB6K677CB	9091245	1
Hose - Cylinder Head Oil Pipe Fixing:			
Clip	MS186006S81	9091441	1
Hex Bolt 3/8" UNC x .75"	304650S80	*1575455	1
Lock Washer M10	E630174S71	*1617358	1
Hose - Turbo Oil Drain Fixings:			
Clip	MS186007S	9093916	2

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.02.2 : Engine Lubrication:

Oil Tank	H85PB6L688AC	9091250	1
Monza Cap - Oil Tank	H85PB9030AA	9092040	1
Rawlnut	H85PB6644AA	9090771	5
Filter	H85PB6695AA	9093823	1
Dowty Washer - Oil Tank Filter	H85PB6650AB	9093843	1
Dipstick	H85PB6698AA	9093918	1
'O' Ring Seal - Dipstick	H85PB6264AA	9093919	1
<u>Oil Tank to Rear Damper Frame:</u>			
Bolt Hex Head M6 - 1.0 x 40	E600113S72	*1579889	5
Washer Plain M6 x 12 x 1.5	E630024S71	*1459510	5
Washer Spring M6	E630172S71	*1613373	5
Hose - Scavenge Pump to Oil Tank	H85PB6K67GFA	9091248	1
Hose - Oil Tank To Oil Pump	H85PB6K679BB	9091246	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.03.1 - Radiator, Fan and Connections

Radiator	H85PB8005DA	9091270	1
Stud - Hook Radiator Frame	H85PB8182AA	9091403	2
Radiator to Stud Hook:			
Nut Butterfly M6 x 1	MS182011572	9091615	2
Washer Plain M6	E830104571	*1471000	2
Washer Spring M6	E630152571	*0206306	2
Fan Switch	81AB8B607A1A	*6104433	1
Adaptor Sealing:			
Copper Washer 23.6 x 1.6 x 28.7	MS183005S	9091616	2
Fan & Motor - Cooling	84BB8K620AA	*6142333	1
Bracket Support - Radiator Fan LH	H85PB8176AA	9090945	1
Bracket Supprt - Radiator Fan RH	H85PB8175AA	9090944	1
Fan to Radiator:			
Screw Hex Head M5 x 0.8 x 16	E602146S72	*1528461	5
Washer Spring Lock M5	E630171S71	*0206416	3
Nut Hex Lock M5	E620431S72	*1571668	2
Washer Plain M5 od. 10	E630022S71	*0241826	5
Radiator Bleed:			
Screw Hex Head M6 x 1 x 16	E602331S72	*1591596	1
Washer Copper M6 x 1	MS1830025	9093920	1

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Header Tank Cooling System	82GB8K218AD	*6130740	1
Radiator Cap Header Tank	78GB8100AC	*1613291	1
Mounting Bracket - Header Tank	H85PB8K175BA	9090817	2
Anti Freeze	A800X19544MA	*5006304	A/R
Header Tank Mounting:			
Screw Hex Head M6 x 1 x 16	E602166S72	*1472061	2
Washer Plain M6	E630025S71	*1464174	4
Nut Hex Lock M6 x 1	E620432S72	*1536286	2
Header Tank Mounting Bracket to Frame:			
Screw Set M6 x 1 x 20	E602167S72	*0241729	4
Washer Plain M6	E630025S71	*1464174	4
Washer Sp Lock M6	E630172S71	*1613373	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.03.2. Coolant Circulation

Cooling Pipes:

- LH Radiator to Chassis	H85PB8260DA	9090769	1
- LH Chassis to Bulkhead	H85PB8261DA	9090742	1
- LH Bulkhead to Rear Tunnel	H85PB8262DA	9090946	1
- LH Rear Tunnel to Mid-Engine	H85PB8265CA	9090785	1
- Mid Engine to Water Pump	H85PB8266CA	9090744	1
- RH Radiator to Chassis	H85PB8260CA	9091490	1
- RH Chassis to Bulkhead	H85PB8261CA	9090744	1
- RH Bulkhead to Tunnel	H85PB8262CA	9090772	1
- RH Bellhousing to Swirl Pot	H85PB8264BA	9090830	1
P Clip Transmission Lub Hose & Heater Pipe	MS1863015	9091695	9

Radiator and Cooling Pipe Connections:

Hose - Radiator Connecting 100mm	H85PB8286BA	9090947	8
Hose - Radiator Connecting 70mm	H85PB8286CA	9093921	1
Hose Clamp - Type 2	MS1850025100	9091171	22
Swirl Pot Cooling System	H85PB8507BA	9090948	1
Insulator-Cooling Swirl Pot Mounting	H85PB9868AA	9091027	1
Hose Clamp - Type 1 Swirl Pot Fixing	MS1850065100	9091170	2
Hose - Header Tank to Swirl Pot	H85PBA506AA	9090844	1
Hose Clamp-Type 2 11/17 - Swirl Pot to Header Tank	MS1850035100	9093922	2
Hose Clamp-Type 2 10 5/13 - Pressure Regulator to Swirl Pot	MS1850105100	9091536	1
Hose - Radiator Connecting 200mm to Chassis (RH/LH)	H85PB8284AA	9090949	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Hose - Water Thermostat Housing to Swirl Pot	HA5PB8A505BA	9091274	1
Cooling Pipe - Header Tank to Engine Inlet	H85PB8A504CA	9090826	1
Hose - Angled Connector	H85PB8506CA	9090788	1
Hose Clamp - Type 2 19/28 - Hose Header Tank to Engine Inlet	M51850045100	9091768	2
Hose - Header Tank Outlet - 15.5mm	H85PB8285AA	9090855	1
Hose Clamp - Type 2 19/28 - Hose Header Tank Outlet	M51850045100	9091768	2
Cooling Pipe - Engine Block to Heat Exchanger	H85PBA504BA	9090740	1
Hose - Angled Connector	H85PB8506CA	9090788	2
Hose Clamp Type 2 19/28 Elbow Eng to Heat Exchanger	M51850045100	9091768	4
Water Pipe Fixings in Engine Bay:			
Strap Hose	E8630485	*1562226	3
Cooling Pipe - Engine Outlet to Heat Exchanger	H85PB8A504AA	9090951	1
Hose-Angled Connector	H85PB8506CA	9090788	1
Hose Clamp - Type 2 19/28 Elbow to Heat Exchanger	M51850045100	9091768	2
Hose-Angled Connector	H85PB8506CA	9090788	1
Hose Clamp Type 2 19/28 - Hose to Engine Outlet	M51850045100	9091768	2
Hose-Header Tank Overflow	M82GB8075BA	*1545322	1
Bracket - Cooling Pipe Support	H85PB7895AB	9091267	10

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 03.04.2 - Air Cleaner & Intercooler</u>			
Air Filter Box	H85PB9602CA	9091440	1
Air Filter Lid	H85PB9603AB	9092024	1
Air Cleaner Element	H85PB9600AA	9090743	1
End Cap-Air Cleaner Element	H85PB9605AA	9090955	1
Spacer - Air Filter Box	H85PB9604AA	9093923	1
Seal - Air Cleaner to Body	H85PB9P849AA	9090957	700MM
Bracket - Air Filter Box	H85PB9606AB	9091515	1
Air Filter Box to Bracket:			
Nut Lock M6 x 1	E620432572	*1536286	3
Washer Plan M6	E630025571	*1464174	3
Air Filter Bracket to Chassis:			
Screw Hex Head M6 x 1 x 12	E602164572	*1471337	3
Washer Lock M6	E630172571	*1613373	3
Washer Plain M6	E630025571	*1464174	3
Hose Compressor Inlet	H85PB6K689DA	9090959	1
Hose Clamp - Type 1 90/110 - Compressor Inlet to Air Filter	MS1850065100	9091170	1
Hose Clamp - Type 1 60/80 - Compressor Inlet to Compressor	H85PB8288AA	9091629	1
Pipe Intercooler Air Exit	H85PB944AA	9090960	1
Pipe Intercooler Air Entry	H85PB9442BA	9090961	1
Hose Compressor Outlet	H85PB6K689EA	9090964	1
Hose Clamp - Type 1 50/70 - Hose to Air Entry Pipe - Hose to Compressor Outlet	MS1850075100	9091519	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Intercooler	H85PB9L440BB	9090843	1
Foam Intercooler to Centre Section	H85PB19552AA	9091430	2 x 700mm
Hose - Intercooler Connection	H85PB6K689AA	9090965	2
Hose Clamp - Type 1 70/90	(MS1850095100	9091527)	4
- Hose to Intercooler Inlet	()	
- Hose to Air Entry Pipe	()	
- Intercooler to Hose	()	
- Hose to Air Exit Pipe	()	
Bobbin - Intercooler Mounting	H85PB9441AA	9090966	4
Hose - Pipe to Throttle Housing	H83AB6K689BA	9091474	1
Mounting to Support Bracket/Intercooler			
Washer Plain M8	E630027571	*1444685	4
Nut Lock M8 x 1.25	E620433572	*1613187	4
Hose Clamp - Type 1 70/90 Hose to Throttle Body Housing	MS1850095100	*5007672	1
Flat Washer - Intercooler Shim	E630027571	*1444689	A/R
Flat Washer - Intercooler Shim	E630028571	*1523201	A/R
Flat Washer - Intercooler Shim	E630029571	*1465378	A/R
Seal - dowty	MS1830575	9091776	1
Adaptor 7/16 - 20 Equal	MS174003580	9091168	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.04.3 Throttle Control Assembly

Bracket - Throttle	H85PB9K7038C	9090968	1
Throttle Stop Fixings:			
Bolt M5 x 0.8 x 30	E602147572	*1512256	1
Nut M5 x 0.8	E620011572	*1486684	1
Throttle Pedal Quadrant	H85PB9529AA	9090969	1
Throttle Quadrant Bush	H85PB9526BB	9091358	1
Pedal Quadrant to Bracket Pivot:			
Washer Flat M8 Pedal	E630027571	*1444685	1
Retainer Ring Snap Pedal	E663208571	*1568136	1
Throttle Pedal to Chassis:			
Bolt M5 x 0.8 x 20	E602147572	*1512256	4
Washer Lock M5	E630171571	*0206416	4
Washer Flat M5	E630022571	*0241826	4
Throttle Pedal	H85PB9P732CC	9090970	1
Throttle Pedal Bush	H85PB9526AB	9090820	2
Throttle Pedal Sleeve	H85PB9527BA	9092198	1
Throttle Rod Adjusting Link	H85PB9528AA	9090971	1
Throttle Rod Rose Joint	H85PB3064AA	9091222	1
Throttle Rod Rose Joint	H85PB3064BA	9090875	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Throttle Link to Rose Joint Lock:

Nut M5 x 0.8 RH Thread	E620011572	*1486684	1
Nut M5 x 0.8 LH hread	M5182021572	9091706	1

Throttle Link Rose Joint to Pedal:

Screw M5 x 0.8 x 20	E602147572	*1512256	1
Washer Flat M5	E630022571	*0241826	2
Nut Lock M5 x 0.8	E620431572	*1571668	1

Throttle Pedal to Bracket:

Bolt M5 x 0.8 x 70	MS180011572	9091619	1
Nut Lock M5 x 0.8	E620431572	*1571668	1
Washer Flat M5	E630022571	*0241826	1

Throttle Link Rose Joint to Quadrant:

Bolt M5 x 0.8 x 15	MS180511S202	9091719	1
Washer Flat M5	E630022571	*0241826	2
Nut Lock M5 x 0.8	E620431572	*1571668	1

Throttle Cable LHD H5PB9C800AA 9090768 1

Throttle Cable RHD H85PB9C799BA 9090972 1

Boot - Throttle Control Cable 78GG14603CA *6052198 1

Clip - Throttle Control Cable MS1863055 9092453 4

Spring - Throttle Cable Return 72GB9B569AA *1494821 1

Throttle Cable Return Spring Fixings:

Washer Flat - Base End E830104571 *1471000 1

Washer - Housing End E630033571 *1493847 1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.07 - Engine Management

Mounting Bracket	H85PB12A651AC	9090973	1
Bracket to Bulkhead:			
Screw M6 x 20	E602167572	*0241729	3
Washer Flat M6	E630024571	*1459510	3
Washer Serrated Lock	E630317571	*0241856	3
Hose Connector	H85PB8290AA	9091184	1
Breather	H85PB9327AB	9091211	300mm
Rivnut M6 - EMS to Bulkhead	MS182061574	9091541	4
Engine Management System EEC IV	ESTF12A650A1B	9091830	1
Pressure Sensor EEC IV	A85MS9F479AA	9091831	1

System 03.07.1 - Ignition

Coil EEC IV	E3EF12019AA	9091312	1
Power Relay	E3UF12A646B1A	9091939	1
Bracket - Ignition Coil Support	H85PB12652AA	9092023	1
Coil to Mounting Bracket:			
Screw M5 x 25	E602147572	*1512256	4
Washer Lock	E630316571	*1470589	4
Spacer Ignition	H85PB9036AA	9090819	3
Mounting Bracket to Chassis:			
Screw Hex Hd & LW Assy M6 x 1 x 14	E602527572	*1473422	3
Ignition TFI (Amplifier)	86FB12A297AA	*6153090	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 03.08 - Crankcase Emission

Breather Pipe - Engine to Oil Tank	H85PB6L689CA	90908225	1
Hose Oil Breather Pipe Connecting	H85PB6641BA	9091458	2
Clamp Breather Pipe Connecting	MS185008S100	9091765	4
Breather Pipe Oil Tank to Air Filter	H85PB6L689DE	9090974	1
Hose Oil Breather Pipe Connecting	H85PB6641BA	9091458	2
Clamp Breather Pipe Connecting	MS185008S100	9091765	4

END OF SYSTEM 03.00 - ENGINE - VEHICLE INSTALLATION

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 04 - SUSPENSION

System 04.01 - Front Suspension

Shock Absorber Mounting Frame H85PB3010AC 9090762 1

Stay - LH Forward H85PB3020AC 9091832 1

Stay - RH Forward H85PB3020BC 9091833 1

Stay to Frame:

 Bolt Soc Head Cap M12 x 1.5 x 25 MS180621S202 9091681 2

 Washer Spring Lock M12 x 19 MS183021S71 9091546 2

Frame to Chassis:

 Bolt Hex Head M12 x 1.5 x 105 MS180037S72 9091724 2

 Washer Flat M12 E830687S71 *6082617 4

 Nut Lock M12 x 1.5 MS182039S72 9091723 2

 Spacer Tube H85PB6066AA 9090976 2

 Bolt M10 x 1.5 x 95 MS180045S72 9091817 2

 Nut Lock M10 x 1.5 (Half) MS182036S72 9091529 2

Support - Rear RH H85PB3A470CA 9091496 1

Support - Rear LH H85PB3A469BB 9090763 1

Bush - Supports H85PB3476DA 9091223 4

Supports to Bulkhead:

 Washer M10 x 25 E630030S71 *1451781 2

 Bolt Hex Head M10 x 1.5 x 60 E600317S72 *1516792 2

Supports to Frame:

 Bolt M10 x 1.5 x 65 E600318S72 *1492955 4

 Washer M10 x 20 E630031S101 *6095166 4

 Bolt M12 x 1.5 x 75 MS180026S72 9091755 2

 Washer M12 E630034S71 *1484284 2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Arm Assembly - Upper Wishbone			
LH	H85PB3079BA	9091385	1
RH	H85PB3078BA	9091423	1

Comprising:

Arm - Upper Wishbone - LH	H85PB3091AA	9091437	1
Arm - Upper Wishbone - RH	H85PB3084AA	9091436	1
Bush - Upper Wishbone	H85PB53033AA	9091464	4
Damper Pin Lower Forward	H85PB3472AA	9093926	2
Damper Pin Lower Rearward	H85PB3471AA	9093925	2
Ball Joint (Outboard)	H85PB3346AB	9093332	2

Upright and Arm Assembly

- LH	H85PB1105BA	9091579	1
- RH	H85PB1104BA	9091574	1

Comprising:

Steering Arm LH	H85PB3A053AA	9091587	1
Steering Arm RH	H85PB3A052AA	9091589	1

 Balljoint to Steering Arm:

Washer Flat M12	E630034S71	*1484284	2
Locknut M12 x 1.5	MS182039S72	9091723	2

 Upright

H85PB3K206CD	9093306	2
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 Steering Arm to Upright:

Stud Short	H85PB3054AA	9091506	2
Stud Mid Length	H85PB3055AA	9091487	2
Stud Long	H85PB3056AA	9091507	2
Dowel	H85PB3345DA	9091585	6

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Bearing - Upright	H80FB1190AA	9094448	2
Dust Seal - Upright Bearing	H80FB3K070AA	9094452	2
Sleeve - Bearing Upright	H80FB1K004AA	9094449	2
Bearing to Sleeve:			
Screw Soc Head M8 x 1.25 x 40	MS180601S202	9091858	10
Hub	H85PB1106BA	9091497	2
Stud	H85PB1N118AB	9091885	8
Sleeve Stud	H85PB4W009AB	9091419	8
Wheel Hub Fixings:			
Spacer	H80FB4K196AA	9094453	2
Nutlock M22 x 1.5	MS182049S72	9091568	2
Caliper to Upright:			
Cap Head Bolt M12 x 1.75 x 45	MS180626S202	9092146	4
Washer Plain M12	E630034S71	*1484284	4
Washer Lock M12	E630175S71	*1472287	4
Mounting Block to Upright:			
Screw Soc Head Cap M10 x 1.5 x 30	MS180614S202	9091696	8
Washer Lock M10	E630174S71	*1617358	8
Washer Flat M10	E630031S71	*1511861	8
Disc and Bell to Wheel Hub:			
Screw CSK Head M6 x 14	E604864S205	*1613207	2
Upper Arm/Steering Arm to Upright:			
Nut Lock M10 x 1.25	MS182035S72	9093927	6
Washer Flat M10	E630032S71	*1451781	6

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Strut - Upper Wishbone	H85PB3080AB	9091434	2
Bush - Upper Wishbone	H85PB53033AA	9091464	2
Arm Assembly - Lower Rearmost Wishbone	H85PB4K742DA	9090978	2
Comprising:			
Arm - Lower Rearmost Wishbone	H85PB4K742CA	9091962	2
Rod End Bearing	V85AB3K202AA	*1627553	2
Arm to Road End Bearing:			
Nut M18 x 1.5	MS182029S72	9091867	2
Spherical Bearing - Outer	H85PB3397AA	9092308	2
Cirelip-Plain Internal - 40 x 1.6	MS160101S	9091773	2
Gaiter - Balljoint	H85PB3355AA	9091674	2
Retaining Ring - Balljoint Gaiter	H85PB3356AA	9092307	2
Mounting Block - Lower Rearmost Wishbone	H85PB3A238BA	9093928	2
Mounting Block to Lower Rearmost Wishbone Arm:			
Pin - Balljoint	H85PB3352AA	9093643	2
Nut Lock M16-2	E620456S72	9092378	2
Washer Plain M16	E630038S71	*1524349	2
Cap Balljoint Pin	H85PB3354AA	9093930	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Arm Assembly - Front Lower Foremost Wishbone	H85PB3085BA	9091465	2
Comprising:			
Arm - Lower Foremost Wishbone	H85PB4K743AB	9091576	2
Bush	H85PB53033AA	9091464	2
End Fitting	H85PB3086AA	9093931	2
Arm to End Fitting:			
Nut (Thin) M18 x 1.5	MS182029S72	9091867	2
Upper Arm to Stut:			
Bolt Cap Head M10 x 1.5 x 40	MS180616S202	9092005	4
Nut Lock M10 x 1.5	E620434S72	*1595283	4
Washer - Plain	E630031S101	*6095166	4
Spacer - Inner Wishbone Upper	H85PB53034AA	9093932	8
Sleeve Bush - Inner Wishbone Upper	H85PB5494AA	9093933	4
Upper Wishbone to Chassis:			
Bolt Hex Head M12 x 1.5 x 100	MS180037S72	9091724	4
Washer Flat M12	E830687S71	*6082613	4
Nut Lock M12 x 1.5	MS182039S72	9091723	4
Lower Wishbone Foremost to Rearmost:			
Bolt Special	H85PB3087AA	9091964	2
Washer Flat M12	E630034S71	*1484284	2
Nut Lock M12 x 1.5	MS182039S72	9091723	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Spacer-Inner Wishbone Lower Foremost	H85PB53034AA	9093932	4
Sleeve Bush-Inner Wishbone Lower Foremost	H85PB5494AA	9093933	2
Lower Wishbone Foremost to Chassis:			
Bolt Hex Head M12 x 1.5 x 100	MS180037S72	9091724	2
Washer Flat M12	E830687S71	*6082613	4
Lower Wishbone Rearmost to Chassis:			
Bolt Hex Head M12 x 1.5 x 80	MS180027S72	9091533	2
Washer Lock M12	E630175S71	*1472287	2
Anti Roll Bar (16mm)	H85PB5482BA	9091499	1
Anti Roll Bar to Front Suspension:			
Bolt Drop Link	H85PB5479AA	9091584	2
Spacer	H85PB5480AA	9090980	2
Insulator	71BB5K498BB	*1481463	4
Washer Cup	E836025S71	*1481465	8
Lock Nut - Nyloc M8 x 1.25	E620433S72	*1613187	2
Clamp - Roll Bar Attachment	H85PB5488AA	9090981	2
Bush	H85PBB5483AA	9091360	2
Stud Clamp	H85PB5493AA	9091794	4
Clamp to Chassis:			
Nut Lock M6 x 0.75	MS182032S72	9091905	4
Washer Flat M6	E630025S205	*1629755	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 04.02 - Rear Suspension</u>			
Shock Absorber Mounting Frame Forward	H85PB5K574CA	9091362	1
Shock Absorber Mounting Frame to Chassis Centre Fixing:			
Bolt M12 x 1.5 x 60	MS180033S72	9091613	1
Washer - Plain M12	E630034S71	*1484284	1
Washer - Lock M12	E630175S71	*1472287	1
Spacer Tube	H85PB5K747AA	9090835	2
Shock Absorber Mounting Frame - Rearward	H85PB5K575BA	9091452	1
Plate - Mounting Foremost:			
- LH	H85PB5K476BA	9090827	1
- RH	H85PB5K576AA	9091459	1
Mounting Plates Foremost to Chassis:			
Bolt Hex Head M10 x 95	MS180045S72	9091817	2
Washer Plain M10	E630031S71	*1436268	4
Nut Hex P/T MTL M10	E620434S72	*1595283	2
Bolt Hex Head M12 x 1.5 x 75	MS180026S72	9091755	2
Washer Flat M12	E630035S71	*1475686	2
Locknut M12 x 1.5	MS182039S72	9091723	2
Mounting Plate Rearmost	H85PB5K584DA	9090802	1
Bush - Rear Axle Mounting - Rally	H85PB5K701AA	9091974	2
Bush - Rear Axle Mounting - Road	H85PB5K700BA	9090982	2
Rear Axle to Rear Axle Mounting Bush:			
Bolt Hex Head M12 x 1.5 x 60	MS180033S72	9091613	2
Washer Spring M12	E630155S71	*1505544	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Bracket Lower Link Mounting			
- RH	H85PB5K580AA	9091835	1
- LH	H85PB5K579AA	9091834	1
Brackets to Mountin Plates Rearmost:			
Bolt M12 x 1.5 x 40	MS180023S72	9091966	2
Washer Flat M12	E630035S71	*1475686	2
Support - Top Wishbone Mounting			
- LH	H85PB5K610AA	9090983	1
- RH	H85PB5K610BA	9090871	1
Support Mounting Frame:			
Bolt M12 x 1.5 x 40	MS180023S72	9091966	2
Bolt M12 x 1.5 x 90	MS180027S72	9091533	2
Washer Lock M12	E630175S71	*1472287	4
Supports to Mounting Plate Rearmost:			
Bolt M10 x 1.5 x 30	E602209S72	*0242449	2
Washer Flat M10	E630032S71	*1451781	2
Locknut M10 x 1.5	E620434S72	*1595283	2
Upright - Rear Suspension	H85PB4K328DA	9091679	2
Insert	H85PB5K653CB	9091420	4
Pin - Damper - Rear Lower	H85PB3473AB	9091417	4
aper Bearing	H82AB1238AA	9091889	4
Bearing Cup	H82AB1215AA	9091888	4
Spacer Bearing	H85PB4K196AB	9091801	2
Oil Seal	H82AB1K025BA	9091512	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Hub	H82AB1109JC	9091421	2
Stud	H85PB1N118AB	9091885	8
Sleeve Stud	H85PB4W009AB	9091419	8
Spindle	H85PB4365BB	9091821	2
Spindle Spacer	H82AB4K017CA	9091418	2
Spindle to Hub:			
Locknut M24 x 2	MS87BB4K140AA	9092709	2
Disc and Bell to Hub:			
Screw Countersunk Head M6 x 14	E604864S205	*1613207	4
Caliper to Upright:			
Bolt Socket Head M12 x 1.75 x 45	MS180626S202	9092146	4
Washer Flat M12	E630034S71	*1484284	4
Washer Lock M12	E630175S71	*1472287	4
Handbrake Caliper to Upright:			
Bolt M12 x 1.75 x 35	E602230S72	*6095084	4
Washer Flat M12	E630034S71	*1484284	4
Washer Lock M12	E630175S71	*1472287	4
Stud - Upright Lower	H85PB5751AB	9090984	2
Stud to Upright:			
Nut Lock M16 x 1.5	MS182040S72	9092037	2
Spring Pin	116457ES	*1432713	2
Sleeve - Upright Lower Link	H85PB3025AB	9093934	2
Spacer - Upright Lower Stud	H85PB5A628AB	9090985	2
Sleeve and Spacer to Stud:			
Nut Lock M16 x 1.5	MS182040S72	9092037	2
Washer Flat M16	E630037S71	*1465504	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Lower Wishbone Assembly	H85PB5543CA	9091225	2
Comprising:			
Lower Wishbone	H85PB5541CA	9090840	2
Bush - Inner	H82AG5A638AA	9099072	2
Bearing - Outer	H85PB5A638CA	9092916	2
Circlip - Outer	H85PB5A880AA	9093935	2
Lower Wishbone to Chassis Rearward:			
Bolt M12 x 1.5 x 100	MS180024S72	9091607	2
Washer Flat M12	E830687S71	*6082617	4
Nut Lock M12 x 1.5	MS182039S72	9091723	2
Lower Wishbone to Chassis Forward:			
Bolt M12 x 1.5 x 90	MS180028S72	9091722	2
Washer Flat M12	E830687S71	*6082617	2
Washer Spring M12	E630175S71	*1472287	2
Lower Link	H85PB5809BA	9093589	2
Lower Link to Upright:			
Rod End Bearing	H85PB3063DA	9090810	2
Nut 7/8" x 14 UNF x 7 RH Thread	H85PB5497AA	9093753	2
Lower Link to Bracket:			
Rod End Bearing	H85PB3063AA	9090987	2
Nut 7/8" x 14 UNF x 7 LH Thread	H85PB5495AA	9093752	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Bracket - Lower Link Mounting:

Rubber Gaiter - Rod End Bearings	H85PB3K063AA	9090760	4
Spacer Short Road	H85PB3015AA	9090989	2
Spacer Long Road	H85PB3016AA	9090990	2

Lower Link to Bracket:

Bolt M12 x 1.5 x 110	MS180022S72	9092006	2
Washer Flat M12	E630034S71	*1484284	4
Nut Lock M12 x 1.5	MS182039S72	9091723	2

Rear Anti Roll Bar - 18mm

H85PB5A771CA	9091498	1
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Anti Roll Bar to Rear Suspension:

Bolt Drop Link	H85PB5487AA	9091793	2
Spacer	H85PB5773AA	9090991	2
Insulator	71BB5K498BB	*1481463	4
Washer Cup	E836025S71	9093944	8
Lock Nut Nyloc M8 x 1.25	E620433S72	*1613187	2
Clamp - Roll Bar Attachment	H85PB5488AA	9090981	2
Bush	80BB5484AC	*1610103	2
Stud - Clamp	H85PB5492AA	9091795	4

Clamp to Mounting Plate Rearmost:

Washer Flat M6	E630024S71	*1459510	4
Nut Lock M6 x 0.75	E620433S72	*1613187	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>04.03 Shock Absorbers/Springs - Front</u>			
Shock Absorber - Road - 220/55	H85PB18045AA	9090759	4
Shock Absorber - Rally - 275/100	MS85PB18077AA	9090596	4
Spring - Linear Rate - Road (White)	H85PB5310AB	9091226	4
Spring - Linear Rate - Rally (Red)	MS85PB3779AA	9090494	2
Spring - Progressive Rate - Rally (Red)	MS85PB3777DA	9090496	2
Locking Ring Spring Seat	MS85PB3K047AA	9093179	4
Spring Seat - Lower	MS87BB5A318CA	9093328	4
Collar Split Spring Abutment Top	H85PB3475AA	9090862	4
Clip Retaining Split Collar Spring	H85PB3474AA	9090863	4
Spacer Damper Top	H85PB3B351AA	9090993	8
Shock Absorbers to Mounting Frame:			
Bolt M12 x 1.5 x 60	MS180033S72	9091613	4
Washer Flat M12	E630034S71	*1484284	8
Locknut Nyloc M12 x 1.5	MS182080S72/S80	9091779	4
Shock Absorbers to Damper Pin:			
Washer Flat M12	E630034S71	*1484284	4
Lock Nut Nyloc M12 x 1.5	MS182080S72/S80	9091779	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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- Rear

Shock Absorber - Road 135/35	H85PB18080AA	9090994	4
Shock Absorber - Rally 185/60	MS85PB18080AA	9090595	4
Spring - Linear Rate - Road (White)	H85PB5560AB	9091229	4
Spring - Linear Rate - Rally Tarmac (Red)	MS85PB3780AA	9090493	2
Spring - Progressive Rate - Rally Tarmac (Red)	MS85PB3778DA	9090459	2
Locking Ring Spring Seat	MS85PB3K047AA	9093179	4
Spring Seat - Lower	MS87BB5A318CA	9093328	4
Collar Split Spring Abutment Top	H85PB3475AA	9090862	4
Clip Retaining Split Collar Spring	H85PB3474AA	9090863	4
Spacer Damper Top	H85PB3B351AA	9090993	8
Shock Absorbers to Mounting Frame:			
Bolt M12 x 1.5 x 60	MS180033S72	9091613	4
Washer Flat M12	E630034S71	*1484284	8
Lock Nut M12	MS182080S72	9091779	4
Shock Absorbers to Damper Pin:			
Washer Flat M12	E630034S71	*1484284	4
Lock Nut M12	MS182080S72	9091779	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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04.04 Wheels & Tyres

Wheel & Tyre Assembly - RH	H85PB1006AA	9090995	3
Wheel & Tyre Assembly -LH	H85PB1006BA	9092951	2
Comprising:			
Wheel	H85PB1007AB	9091209	5
Valve	H85PB1711AA	Not serviced	5
Balance Weight	H85PB1040AA	Not serviced	A/R
Tyre	H85PB1508AA	Not serviced	5
Wheel Nut	75AB1012AA	9094400	16

04.04.3 Spare Wheel Retention

Webbing - Spare Wheel Fixing	H85PB1355AC	9091442	1
Webbing to Rear Damper Frame:			
Bolt M8 x 20	E602187S72	*0241589	1
Washer Plain M8	E630027S71	*1444685	1
Washer Lock M8	E630173S71	*1444686	1
Webbing to Spare Wheel Carrier:			
Nut Lock M8	E620433S72	*1613187	2
Washer Plain M8	E630027S71	*1444685	2

04.04.4 Wheel Ornamentation

Wheel Centre Finisher	V85AB1137AA	*1627560	5
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END OF SECTION 04 - SUSPENSION

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>SYSTEM 05 - DRIVELINE</u>			
<u>05.01 Drive Shaft</u>			
Drive Shaft - Input (Transfer box to Gearbo)	H85PB4681AA	9093474	1
Drive Shaft to Transfer Box Input Shaft:			
Screw Soc Head M8 x 1.25 x 20	MS180603S202	9091756	4
Drive Shaft Assembly - Output (Gearbox to Rear Axle)	H85PB4680BA	9093802	1
Comprising:			
Drive Shaft - Output - Front Section	H85PB4683AA	9093799	1
Drive Shaft - Output - Rear Section	H85PB4684AA	9093800	1
Drive Shaft Front to Centre:			
Bolt Hex Head 3/8 UNF x 5/8	304637S80	*1520106	4
Drive Shaft Rear to Rear Axle:			
Bolt Hex Head 3/8 UNF x 1	E400044S80	*6023025	4
Locknut 3/8 UNF	55674ES80	*1592114	4
Centre Bearing to Clutch Housing:			
Bolt Hex Head M8 x 1.25 x 55	E600216S72	*1503451	4
Lock Washer M8 x 0.15	E630173S71	*1444686	4
Plain Washer M8 x 0.15	MS183010S71	9092143	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>05 02 Rear Drive Axle</u>			
Rear Drive Axle	H85PB4010AB	9090997	1
Bush - Rear Axle Mounting - Road	H85PB5K700BA	9090982	4
Bush - Rear Axle Mounting - Rally	H85PB5K701AA	9091974	4
Rear Axle Bushes - Sides Only:			
Washer 15 x 3 x 27A/F Hexagon	MS183019S81	9093581	2
Brace - Rear Axle Mounting	H85PB4012AA	9093580	1
Rear Drive Shaft	H85PB4603AB	9090831	2
Rear Joint - Inner/Outer	MS85PB4635AA	9093233	4
Rear Drive Shaft to Rear Axle:			
Bolt Soc Head M10 x 1.5 x 55	MS180613S202	9092291	12
Washer Lock M10	E630174S71	*1471160	12
Rear Drive Shaft to Rear Spindle:			
Bolt Soc Head M10 x 1.5 x 60	MS180617S200	9092144	12
Washer Lock M10	E630174S71	*1471160	12
Rear Axle Forward Mounting:			
Bolt - M14 x 87	MS180691S	9092157	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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05.03 Front Drive Axle

Front Drive Shaft	H85PB4602AB	9091577	2
Front Drive Shaft to Front Axle:			
Bolt Soc Head M8 x 1.25 x 20	MS180603S202	9091756	12
Washer Lock M8	E630153S71	*1486632	12
CV Joint - Outer	H85PB3K187AA	9093201	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 05.60 - Driveline - Service Only

Input Drive Shaft U.J. Overhaul Kit	H85PB4635AA	9093338	1
Output Drive Shaft Overhaul Kit	H85PB4635BA	9093339	1
Output Drive Shaft Centre Bearing	H85PB4812AA	9093340	2
Housing - Centre Bearing	H85PB4826AA	9093341	1
Crown Wheel & Pinion - Rear Axle	H85PB4209AA	9093344	1
Viscous Coupling - Rear Axle	H85PB4K343AA	9093345	1
Kit - Pinion Bearings	H85PB4625BA	9093346	1
Kit - Seals - Axle Rebuild	MS87BB3K169AA	9092512	2
Bearing Housing RH	H85PB4K334AA	9093348	1
Bearing Housing LH	H85PB4K334BA	9093349	1
Output Flange RH	H85PB4K033AA	9093352	1
Output Flange LH	H85PB4K185AA	9093353	1
Case Assembly - Rear Axle	H85PB4025AA	9093354	1
Dipstick - Rear Axle	H85PB7A020BA	9093355	1
Breather - Rear Axle	H85PB7B344AA	9093356	1
Seal - Input Flange	H85PB4676AA	9093360	1
Bearing Rear Axle Outer	MS88BB4220AA	9093245	2
Bearing Rear Axle Inner	MS88BB4220BA	9093246	2
Spacer Rear Axle Bearing LH	MS88BB4548BA	9093248	1
Spacer Rear Axle Bearing RH	H85PB4548AA	9093361	1

END OF SYSTEM 05 - DRIVELINE

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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06.01 Brakes

Disc & Bell Assembly Front LH	H85PB2011AA	9091622	1
Disc & Bell Assembly Front RH	H85PB2010AA	9091591	1
Disc & Bell Assembly Rear LH	H85PBA2210AA	9091399	1
Disc & Bell Assembly Rear RH	H85PBA2209AB	9091429	1

Comprising:

Disc LH	H85PB1126AA	9093561	2
Disc RH	H85PB1125AA	9093560	2
Bell Front (Black)	H85PB1A125AA	9093562	2
Bell Rear (Blue)	H85PB1A125BA	9093563	2

Disc to Bell:

Bolt 1/4 UNF x 7/8	304663S80	*1568868	32
Locknut 1/4 UNF	55690ES80	*1584224	32
Washer Plain 1/4"	E630024S71	*1459510	32
Brake Caliper LH Front/RH Rear	XH85PB2K327BA	9091847	2
Brake Caliper RH Front/LH Rear	XH85PB2K327AA	9091846	2
Brake Pad	H85PB2K021AA	9091845	8
Bracket - Reservoir Mounting	H85PB2B278AA	9091359	1
Clamp - Reservoir Mounting Bracket	H85PB2A248AA	9091186	1

Reservoir Mounting Bracket to Front Suspension Frame:

Bolt M6 x 12	E602164S72	*1471337	4
Washer M6	E630024S71	*1459510	4

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Master Cylinder-Front/Rear Brakes	H85PB2140BC	9091220	2
Reservoir - Master Cylinder	H85PB2K016AA	9090998	2
Hydraulic Fluid	H85PB19548AA	9090999	1 litre
Master Cylinder Reservoir Mounting:			
Screw M6 x 1.0 x 40	E600113S72	*1579889	4
Washer Plain M6	E630024S71	*1459510	4
Washer Spring M6	E630172S71	*1613373	4
Thin Nut 5/16" UNF	MS172022S80	9091705	2
Hose - Reservoir to Master Cylinder	H85PB2210AA	9091632	2
Clamp Hose	MS185010S100	9091536	4
'G' Valve	75AB2L410AA	*1560451	1
'G' Valve to Mounting Bracket:			
Bolt Hex Head M8 x 1.25 x 55	E600216S72	*1503451	2
Washer Plain M8	E630028S71	*1523201	2
Washer Spring M8	E630173S71	*1444686	2
Bracket 'G' Valve Mounting	H85PB2526AA	9091010	1
'G' Valve Mounting Bracket to Chassis:			
Screw Hex Head M8 x 1.25 x 25	E602188S72	*1461203	4
Washer Plain M8	E630028S71	*1523201	4
Washer Spring	E630173S71	*1444686	4
Bracket - Stop Switch Support	H85PB15853AA	9091806	1
Pressure Switch	H85PB11645AA	9090838	1
Switch to Bracket:			
Nut 1/2" UNF 20TP1 x 0.12"	114195-ES80	*1793488	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Pedal Pivot	H85PB2466AA	9090751	1
Pedal Pivot to Master Cylinders:			
Stud	H85PB2366AA	9091450	6
Hex Nut P/T M8	E620433S71	*1613189	6
Pedal Pivot Mounting to Chassis:			
Screw M8 x 1.25 Button Head Soc	MS180551S202	9091555	7
Washer Plain M8	E630028S71	*1523201	11
Washer Spring M8	E630173S71	*1444686	3
Locknut M8	E620433S72	*1613187	4
Brake Pedal - LHD	H85PB2455FA	9091003	1
Brake Pedal - RHD	H85PB2456FA	9090764	1
Pedal Pivot Bearing	H85PB2461AA	9092046	1
Spring - Brake Pedal Retracting	H85PB2472AA	9091006	1
Brake Balance Bar	H85PB2478BA	9090853	1
Rose Joint - Balance Bar to - Push Rod	H85PB2490BA	9091005	2
- to Balance Bar	H85PB7L521AA	9090818	1
Rose Joint to Balance Bar			
Circlip	MS160102S	9091479	2
Circlip	MS160103S	9091547	1
Circlip - Rose Joint to Pedal	MS160105S	9091687	1
Pedal Mountings:			
Bolt - Brake & Clutch	H85PB2375AA	9093941	1
Washer Plain M8	E630027S71	*1444685	2
Locknut M8	E620433S72	*1613187	1
Spacer Pedal Box	H85PB2367AA	9090801	1

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Bulkhead Adaptor to Front Caliper	H85PB2178AA	9091381	1
Bulkhead Adaptor to Rear Caliper	H85PB2179AA	9091366	1
Connectors - Front/Rear Bulkhead Adaptors:			
Fitting Pipe	H85PB2201AA	9092011	1
Locknut - .375 UNF	H85PB2208AA	9091630	1
Washer - Shakeproof	H85PB2207AA	9092022	1
Brake Pipe Fixings:			
Clips - Dual	MS186306S	9091524	19
- Double	MS186002S	9091612	8
Spiral Binding - Aeroquip	H85PB2215AA	9090736	A/R
Tyrap - Front Hose to Wishbone	MS186322S	9091735	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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25.02 Handbrake

Handbrake Lever 83BB2L658BB *6121992 1

Switch Parking Brake Warning 82AB15852AA *6111456 1

Switch to Handbrake Lever:

Screw M4 x 10 E603122S72 *1474903 1

Locknut M4 E620430S72 *1548305 1

Bracket - Handbrake Support H85PB2701BB 9091165 1

Handbrake Lever to Tunnel & Support Bracket:

Bolt M8 x 1.25 x 20 E602187S72 *0241589 2

Lockwasher M8 E630318S71 *1472597 2

Handbrake Cable Front H85PB2604AA 9090790 1

Clip - Retaining - Front Cable E860081S81 *6073880 2

Handbrake Lever to Front Handbrake Cable:

Clevis Pin 10 H85PB2403AA 9091790 1

Washer Plain M10 E630031S71 *1436268 1

Pin Self Locking 352358ES2 *1762257 1

Bracket Fulcrum Lever Support H85PB2702AB 9090832 1

Bracket - Fulcrum Lever Support to Chassis:

Screw Hex Head M8 x 22 E602187S72 *0241869 4

Washer TTH/LK 8.2 E630318S71 *1472597 4

Fulcrum Lever H85PB2659AB 9091008 1

Fulcrum Lever to Support Bracket:

Washer Plain E630031S101 *6095166 1

Pin Self Locking 352358ES2 *1762257 1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Front Handbrake Cable to Fulcrum Lever:

Clevis Pin 0 8	E840057S71	*1546207	1
Washer Plain	E830111S82	*1477027	1
Pin Self Locking	352358ES2	*1762257	1

Handbrake Cable - Rear	H85PB2605AA	9090809	1
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Rear Handbrake Cable to Fulcrum Lever:

Clevis Pin 08	E840057S71	*1546217	1
Washer Plain	E830111S82	*1477027	2
Pin Self Locking	352358ES2	*1762257	1

Washer 1 mm - Handbrake Equaliser	MS183008S71	9091732	2
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Clip Retaining - Rear Cable	E860081S81	*6073880	1
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Bracket Handbrake Cable Adjustment	H85PB2703AA	9090833	1
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Bracket Handbrake Cable Adjustment to Chassis:

Screw Hex Head M8 x 1.25 x 20	E602187S72	*0241589	4
Washer TTH/LK 8.2	E630318S71	*1472597	4

Rear Handbrake Cable to Chassis Detachable Beam:

Pipe Clip Norma	H85PB2409AA	9090821	1
Bolt M6 x 1.0 x 45	E600114S72	*1503321	1
Lockwasher M6	E630172S71	*1613373	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Handbrake Caliper Assembly	H85PB2012BA	9091517	2
Comprising:			
Brake Caliper - Handbrake	XH85PB2012BA	9091848	2
Brake Pad - Handbrake	H85PB2K023BA	9093295	2
Clip - Handbrake Cable to Rear Lower Suspension Link	H85PB2606AA	9091011	2
Handbrake Cable to Caliper:			
Pin Clevis M8 x 16	E642787S71	*1610935	2
Washer Plain 8.4 x 19 x 2 THK	E630027S71	*1444685	2
Pin Self Locking	352358ES2	*1762257	2

END OF SECTION 06 - BRAKES

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 07 - TRANSMISSION

System 07.03 Transmission (Assemblies)

Transaxle Assembly (inc Gearshift)	H85PB7000AC	9093362	1
Gearbox Assembly	H85PB7003AA	9093363	1
Front Axle Assembly	H85PB3K147AA	9093364	1
Centre Diff Assembly	H85PB7L486AA	9093365	1
Gearshift Selector Assy	H85PB7K387BC	9093366	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 07.03 Transmission (Gears)

Kit Gearbox Plugs	H85PB7K041AA	9093369	1
Kit Seals (Overhaul)	H85PB7223AA	9093370	1
Kit Selector Shaft Rebuild	H85PB7331AA	9093371	1
Input Shaft	H85PB7017AA	9093373	1
Spacer Input Shaft	H85PB7D235AA	9093374	1
Nut - Input Shaft	H85PB7045AA	9093376	1
Mainshaft	H85PB7L190AA	9093377	1
Nut - Mainshaft	H85PB7045BA	9093380	1
Output Shaft	H85PB7061AA	9093386	1
Gear 1st Speed	H85PB7100AA	9093388	1
Spacer 1st Gear	H85PB7071AA	9093389	1
Gear 2nd Speed	H85PB7102AA	9093390	1
Gear 3rd Speed	H85PB7B340AA	9093391	1
Spacer 2nd/3rd Gear	H85PB7A315BA	9093398	1
Gear 4th Speed	H85PB7110AA	9093399	1
Gear 5th Speed	H85PB7K316AA	9093400	1
Spacer 5th Gear	H85PB7L049AA	9093401	1
Gear Reverse	H85PB7K316AA	9093402	1
Spacer Reverse Gear	H85PB7D235BA	9093403	1
Collar Reverse Gear	H85PB7D235CA	9093404	1
Gear Idler	H85PB7141AA	9093405	1

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Layshaft 1/2 Gear	H85PB7N100AA	9093406	1
Layshaft 3rd Gear	H85PB7113AA	9093407	1
Layshaft 4th Gear	H85PB7113BA	9093408	1
Layshaft 5th Gear	H85PB7144AA	9093409	1
Nut - Layshaft	H85PB7045CA	9093410	1
Thrust Washer Rev Idler	H85PB7E397AA	9093411	1
Seal Retainer Input Shaft	H85PB7050AA	9093412	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 7.03 Transmission (Synchros/Selectors)

Hub Synchro 1-4	H85PB7C115AA	9093413	2
Cinclip Synchro Hub	H85PB7109AA	9093414	6
Hub Synchro 5/Rev	H85PB7C115BA	9093415	1
Cinclip 5/Rev Hub	H85PB7059AA	9093416	1
Sleeve - Synchro Outer 1st-4th	H85PB7117AA	9093417	2
Sleeve - Synchro Outer 5th/Rev	H85PB7117BA	9093418	1
Insert - Synchro Blocker	H85PB7116AA	9093419	9
Synchro Ring	H85PB7107AA	9093420	5
Selector Shaft 1/2	H85PB7240AA	9093421	1
Selector Shaft 3/4	H85PB7241AA	9093422	1
Selector Shaft 5/Rev	H85PB7242AA	9093423	1
Selector Fork 1/2	H85PB7C114AA	9093424	1
Selector Fork 3/4	H85PB7230AA	9093425	1
Selector Fork 5/Rev	H85PB7B297AA	9093426	1
Interlock Plunger	H85PB7K204AA	9093427	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 07.03 Transmission (Oil System)

Oil Pump - Scavenge	H85PB7B003AA	9093428	1
Oil Pump pressure	H85PB7B003BA	9093429	1
Oil Spray Bar	H85PB7L276AA	9093430	1
Oil Jet- Pinion	H85PB7L276BA	9093431	1
Washer - Dowty	H85PB7D441AA	9093432	1
Plug - Oil Feed	H85PB7K381AA	9093433	6
Dipstick - Transaxle	H85PB7A020AA	9093434	1
Plug - Dipstick	H85PB7A228AA	9093435	1
Blanking Plug (Oilway)	H85PB7K381BA	9093436	2
Oil Intake Housing	H85PB7D273AA	9093437	1
Gauze - Filter	H85PB7N113AA	9093438	1
Plate - Oil Filter	H85PB7B472AA	9093439	1
Breather - Transaxle	H85PB7B344AA	9093440	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 07.03 Transmission (Bearings)

Kit - Bearings Gearbox Overhaul H85PB7K025AA 9093441 1

Consists of:

Cir clip H85PB7109BA 9093442 1

Bearing Mainshaft H85PB7L190AA 9093443 1

Bearing Layshaft H85PB7025AA 9093444 1

Needle Brg - Gears H85PB7120AA 9093445 6

Needle Brg - Gears H85PB7120BA 9093446 6

Brg - Mainshaft - RR H85PB7065AA 9093447 1

Brg - Input - RR H85PB7600AA 9093448 1

Brg - Output - RR H85PB7065BA 9093449 1

Brg Inner Track - Gears H85PB7173AA 9093450 6

Brg - Mainshaft Centre H85PB7065CA 9093451 1

Brg Inner Track Centre H85PB7173BA 9093452 1

Brg Input - Front H85PB7025BA 9093453 1

Brg Layshaft RR H85PB7065DA 9093454 1

Brg - Idler Gear H85PB7143AA 9093455 3

Circlip - Layshaft Brg H85PB7109CA 9093456 1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 07.03 Transmission (Front Axle & Diff)s

Kit Bearings Front Axle Overhaul	H85PB4220BA	9093457	1
Kit Pinion Bearings	H85PB4625AA	9093458	1
Kit - Seals Front Axle	H85PB3K169AA	9093459	1
Kit Crown Wheel & Pinion - Front Axle	H85PB3222AA	9093460	1
Kit Speedo Drive	H85PB17K288AA	9093461	1
Viscous Covering Front Differential	H85PB4026AA	9093462	1
Bearing Housing	H85PB4970AA	9093463	2
Output Flange RH	H85PB3K187AA	9093464	1
Output Flange LH	H85PB3K187BA	9093465	1
Viscous Covering - Centre Differential	H85PB7M036AA	9093466	1
Kit Bearings Centre Viscous Covering	H85PB7A043AA	9093467	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 07.03 Transmission (Vehicle Assembly)

Switch Reversing Lamp Gearbox	77FG15520AA	*6031219	1
Gearbox Mounting - Front	H85PB6A092AA	9093942	1
Sh Gearbox Mounting Front - Road	H85PB6068BA	9090733	1
Bush Gearbox Mounting Front - Road	H85PB6069BA	9091013	1
Bush Gearbox Mounting Front - Rally	H85PB6068AC	9090869	1
Bush Gearbox Mounting Front - Rally	H85PB6069AA	9092041	1
Bracket - Gearbox Support RH	MS86PB7010AA	9093698	1
Bracket - Gearbox Support LH	MS86PB7009AB	9093943	1
Spacer Front Gearbox Mounting	H85PB6070AA	9090847	1
Gear Box - Front Mounting:			
Bolt Hex Head M12 x 1.75 x 90	E600422S72	*1451248	2
Washer Plain M12 x 24 x 3	E630034S71	*1484284	1
Washer Lock M12	E630175S71	*1472287	2
Front Mounting to Chassis:			
Bolt Hex HD M10 x 1 x 40	MS180035S72	9091601	4
Lockwasher M10	E630174S71	*1471160	4
Washer Plain M10 x 10 x 2.5	E630031S71	*1436268	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Gearbox Mounting - Rear	H85PB7404AB	9091410	1
Bush Gearbox Mounting Rear - Road	H85PB6068BA	9090733	1
Bush Gearbox Mounting Rear - Rally	H85PB6068AC	9090869	1
Gear Box - Rear Mounting:			
Bolt M12 x 1.75 x 90 (76 Shank)	MS180032S72	9091715	1
Washer Plain M12	MS183006S71	9091482	2
Locknut M12	E822022S72	*1485490	1
Rear Mounting to Chassis:			
Screw Hex Head M10 x 1.5 x 30	E602209S72	*0242449	4
Lockwasher M10 Rear	E630319S71	*0242346	4
Washer Plain M10	E630032S71	*1451781	4
Oil Cooler Transaxle	H85PB7A095AA	9091383	1
Adaptor Gearbox Outlet	H85PB2L169BA	9091961	1
Hose Gearbox Outlet To Oil Cooler	H85PB6689BA	9091251	1
Adaptor Gearbox Inlet	H85PB2L169AA	9091624	1
Dowty Washer Adaptor - Gearbox Inlet	MS183050S71	9092153	2
Hose - Oil Cooler To Gearbox Inlet	H85PB7890FA	9091265	1
Hose - Oil Feed Gearbox To Transfer Box	H85PB7891CA	9091266	1
Union - Inlet Adaptor - Transfer Box	H85PB7102AD	9093595	1
Dowty Washer - Oil Inlet Transfer Box	MS183060S	9091731	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Adaptor Transmission Oil Return	H85PB2L169EA	9092048	1
Dowty Washer-Transmission Oil Return	MS183065S	9093944	1
Hose Transfer Box Outlet To Gearbox	H85PB7891DA	9091187	1
Banjo Bolt-M12 - Transfer Box Outlet	MS180060S72	9091712	1
Dowty Washer-Transfer Box Outlet	MS183053S	9093945	2
P Clip Transmission Lub Hose & Heater Pipe	MS186301S	9091695	2
Binder - Transmission Lub Hose	MS186302S	9091570	9
Cradle - Transmission Lub Hose	MS186303S	9091166	5
Clip Transmission Lub Hose	MS186304S	9091489	11
Clips To Chassis:			
Rivet Peel 04.8 mm	MS184001S	9093946	15
Clip - Nylon Tyrap	MS186325S	9091522	A/R

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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07.06 Manual Transmission External Controls

Gearshift And Transmission Selector Assy	H85PB7K387BB	9093366	1
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Comprising:

Gear Selector Housing	H85PBD41936AA	9091206	1
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Core Plug - Gear Selector Housing	MS187501S	9093936	1
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Gear Selector Housing to Transaxle:

Seal	MS183040S	9091169	1
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Bolt Hex Head M8 x 80	E600221S72	*1503011	2
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Washer Plain 8.0	MS183014S71	9091530	4
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Nut Self-Lock M8	E822018S101	*6094576	2
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Cover Gear Selector Housing	H85PB41937AA	9091188	1
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Cover to Gear Selector Housing:

Screw Hex Head M6 x 12	E602164S72	*1471337	6
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Washer Plain M6	E630024S72	*1459510	6
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Gear Lever	H85PBA41923AA	9093937	1
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Gear Lever Yoke	H85PBA41925AA	9093943	1
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Gear Lever to Gear Lever Yoke:

Bush	H85PBQ41922AA	9093938	1
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Fitted Bolt	MS180052S72	9091617	1
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Spring Shim	MS186005S72	9093939	1
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Washer Plain M6	E630024S71	*1459510	1
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Nut Self Lock M6	E822013S71	*1502836	1
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Gear Lever to Gear Lever Tie Rod:

Washer Special	H85PBQ41981AA	9093940	1
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Nut Self Lock M6	E822013S71	*1502836	1
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Extension - Gear Shift Lever	H85PB42645AA	9091920	1
Spherical Bush	H85PBQ41932AA	9093973	1
Bearing Block	H85PBA41940AA	9093974	1
Bearing Block To Gear Selector Housing :			
Stud Special M6	MS180712S72	9091697	2
Washer Plain M6	E630024S71	*1459510	2
Nut Self Lock M6	E822013S71	*1502836	2
Gear Lever Link Tie Rod to Gear Selector Housing:			
Bolt Hex M8 x 90	E600222S72	*1473556	1
Washer Plain M8	MS183014S71	9091530	2
Nut - Self Lock M8	E822018S101	6094576	1
Reverse Baulk Plate	H85PBQ41920AA	9093975	1
Reverse Baulk Pin	H85PBA41905AA	9093947	1
Reverse Baulk Pin to Gear Lever Yoke:			
Spring Pin 0.25" x 1"	305085S	*1703426	1
Reverse Baulk Plate to Gear Selector Housing:			
Bolt - Hex Head M6 x 20	E602332S	*1610102	2
Washer - Plain M6	E630024S71	*1459510	2
Nut - Self Lock M6	E822013S71	*1502836	2
Joint Universal	H85PBQ41927AA	9091388	1
Universal Joint to Gear Lever Yoke & Selector Shaft:			
Spring Pin 0.25" x 1"	305085S	*1703426	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Gear Lever Tie Rod Assembly	H85PBQ41754AA	Not serviced	1
Comprising:			
Tie Rod	H85PBQ41751AA	9093468	1
Rod End Bearing	H85PBND41760AA	9093978	1
Nut Lock M6	E620012S72	*0204716	1
Rod End Bearing - Anchor Bolt	H85PBND41921AA	9093979	1
Nut Lock M8	E620013S72	*1436267	1
2/4 Interlock Plate	H85PBA41727AA	9093980	1
2/4 Interlock Plate to Gear Selector Housing:			
Screw Hex Head M8 x 16	E602186S72	*0240909	2
Washer Plain M8	MS183014S71	9091530	2
Washer Lock M8	E630153S71	9093201	2
2/4 Lever to 2/4 Interlock Plate:			
Screw Socket Head M6 x 16	E602331S72	*1591596	1
Washer - Spring	MS186004S	1502836	1
2/4 Gear Lever Spindle	H85PBQ41730AA	9091787	1
Nut Self Locking M8	E822018S101	*6044576	1
Washer - Plain M8	MS183014S71	9091530	1
Selector Rod to 2/4 Gear Lever:			
Screw Socket Head M6 x 30	MS180523S	9091597	1
Washer Plain M6	E630024S71	*1459510	1
Nut Self Lock M6	E822013S71	*1502836	1
2/4 Gear Lever	H85PBA41924BA	9093929	1
Spring Pin 5.0 x 10	MS187001S	9093981	1
Spherical Bearing	H85PBND41732AA	9093982	1

* Order from: PSO Daventry/Merkenich

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
2/4 Selector Rod Assembly	H85PBQ41833AA	Not serviced	1
Comprising:			
2/4 Selector Rod	H85PB41832AA	9093984	1
Rod End Bearing	H85PB41760AA	9093985	1
Nut Lock M6	E620012S72	*0204716	1
Gaiter-Double-Gear Lever Housing - Rally	H85PBA42245AA	9093990	1
Knob Gear Lever - Rally	H85PB7217ABFA	9092362	1
Insert Shift Pattern	No part number		1
Knob Gear Lever - Road	V86BB7217ABFA	*1643627	1
Knob Gear Lever - 2/4 Lock	H85PBT7217BA3J	9092361	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>07.07 Transfer Box</u>			
Transfer Box	H85PB7A195AA	9091017	1
Input Shaft - Clutch To Transfer Box	H85PB7017AA	9090594	1
Switch Transfer Box Temperature Warning	H85PB7100BA	9093530	1
Copper Washer M10	MS183001S	9093948	1
Transfer Box To Bell Housing:			
Dowel	H85PB6397AA	9093949	2
Bolt M10 x 100	E601323S200	*6124569	2
Washer Plain M10	E630031S101	*6095166	4
Kit Transfer Box Overhaul	H85PB7K043AA	9093341	1
Transfer Gears	H85PB7G130BA	9093470	1

END OF SYSTEM 07 TRANSMISSION

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>SYSTEM 08 - CLUTCH</u>			
<u>System 08.01 - Clutch & Housing</u>			
Clutch Assembly 6 Bolt - Road	H85PB7502AA	9092795	1
Clutch Assembly 12 Bolt - Rally	H82MS7502BA	9091020	1
Bolt - Hex Head 5/16"	MS170061S80	9093902	6 or 12
Tab Washer 5/16"	MS183031S71	9093903	6 or 12
Clutch Housing Assembly (Bellhousing) Comprising:	H85PB7500AA	9091504	1
Housing	H85PB7500AA	9091995	1
Ring Outer	H85PB7563AA	9092728	1
Bush - Rally	H85PB6068AC	9090869	2
Bush - Road	H85PB6068BA	9090733	2
Lever-Clutch Release	H82AB7541AB	9091457	1
Bearing-Clutch Release	MS79AB7580AA	9091518	2
Carrier-Thrust Bearing	H82AB7571AB	9092337	1
Seal-Thrust Bearing Carrier	H82AB7L558AA	9096005	1
Slave Cylinder	H85PB7A508AB	9093223	1
Guide - Release Bearing (Trumpet)	H85PB7050BA	9093924	1
Guide - Release Bearing to Housing: Screw - M6 x 16	MS110251S71	9094640	3
Push Rod - Clutch Release	H85PB7A507AA	9091849	1
Cover - Clutch Housing	H85PB7611AA	9093950	1

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Cover to Housing:

Screw Hex Head M8 x 1.25 x 20	E602187S72	*0241589	8
Washer Plain M8	E630028S72	*1523201	8
Lockwasher M8	E630173S71	*1444686	8

Housing to Cylinder Block:

Bolt 3/8 ⁸ - 16 UNC x 1/4 - Top	304722S80	*1575271	2
Bolt 3/8 UNC x 1/2 - Middle Left	304760S80	*1575027	1
Bolt 3/8 UNC x 13/4 - Middle Right	304796S80	*1575014	1
Bolt 3/8 UNC x 1 1/2 - Bottom	304760S80	*1575027	2
Washer Plain 3/8	MS173005S	9094641	6

Housing to Sump:

Bolt Hex Head M10 x 1.5 x 25	E602208S72	*1451250	2
Washer Plain M10	E630031S71	*1436268	2

Housing to Chassis:

Bolt M12 x 1.5 x 90	MS180036S72	9091602	2
Washer Plain M12	E630035S71	*1474686	2
Washer Lock M12	E630175S71	*1472287	2

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RS200 BILL OF MATERIAL - SERVICE PART

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 08.02 - Clutch Controls</u>			
Reservoir	H85PB2K017AA	9091024	1
Reservoir to Master Cylinder:			
Hose	H85PB2210AA	9091632	2
Spiral Binding - Aeroquip Hose	H85PB2215AA	9090736	A/R
Hose Clamp	MS185010S	9091536	2
Hydraulic Fluid	H85PB19549AA	9090999	21/2L
Master Cylinder	H85PB2140BC	9091220	1
Push Rod to Master Cylinder:			
Nut 5/16 UNF	55692ES80	*1428194	1
Bracket - Reservoir	H85PB7545AA	9093951	1
Reservoir Bracket to Chassis:			
Screw M8 x 16	E602186S72	*0240909	1
Nut Lock M8 x 1.25	E620433S72	*1613187	1
Washer - Lock M8	E630318S71	*1472597	1
Master Cylinder to Pedal Cover			
Nut Thin M8	E620333S72	*1550709	2
Master Cylinder to Transmission Tunnel Bulkhead Adaptor:			
Pipe - RHD	H85PB7527AA	9091379	1
Pipe - LHD	H85PB7527AA	9093547	1
Connector -Tunnel Bulkhead Adaptor			
Fitting Pipe	H85PB2201AA	9092011	2
Locknut .375 UNF	H85PB2208AA	9091630	2
Washer Shakeproof	H85PB2207AA	9092022	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Adaptor Slave Cylinder .375 UNF/ .125 BSP	H85PB7529AA	9093548	2
Flexible Transmission Tunnel Bulkhead Adaptor to Slave Cylinder:			
Pipe	H85PB7530AA	9091378	2
Clutch Pedal-LHD	H85PB7520BA	9090950	1
Clutch Pedal-RHD	H85PB7519BB	9090765	1
Bearing Pedal Pivot	H85PB2461AA	9092046	1
Rodend Bearing	H85PB3395GA	9090861	1
Rose Joint to Pedal:			
Screw Cap Head 0.8 x 1.25 x 40	E804221S72	*1622795	1
Washer Lock M8	E630173S71	*1444686	1
Spring Clutch Pedal Retracting	H85PB7K576AA	9090963	1

END OF SYSTEM 08 - CLUTCH

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 09 - EXHAUST

System 09.00 - Exhaust

Exhaust Downpipe	H85PB5K244BA	9091155	1
Clamp Muffler	H85PB5270AH	9093952	1
Silencer	H85PB5230BA	9090749	1
Rubber Insulator	77FB5A262CA	*6053849	2
Mounting Rubber	H85PB5A262AA	9092009	1
Clamp to Exhaust:			
Nut M10 x 1.5	E620014S72	*1466503	2
Washer Plain M10	E630031S101	*6095166	2
Washer Spring M10	E630319S71	*0242346	2
Exhaust Mounting:			
Nut - Hex M8 Stainless	E820082S	*6095088	6
Washer Flat 8.4 x 17	E630027S71	*1444685	6
Heat Shield	H85PB5K286AA	9090975	1
Heat Shield Fixings:			
Screw Button Head M6 x 20	MS180521S	9091596	4
Washer M6 x 19 x 3.5	E630026S71	*1615607	5
Jointing Compound - Silkolene 762	H85PB19654AA	Not serviced	100g

END OF SYSTEM 09 - EXHAUST

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 10 - FUEL

System 10.01.1 - Fuel Tanks

Fuel Tank Assy RH	H85PB9002AB	9091843	1
Breather - RH Tank to Atmos (2.7m)	H85PB9327AB	9091211	1
Seal - Fuel Tank Breather	VE3EC9B076AA	9091578	1
Valve Assembly - Fuel Tank Breather	E2AZ9B593A	9091335	1
Breather Pipe to Valve Assembly:			
'O' Clip 7/16"	E863039S71	*1604616	1
Foam - RH Tank Front	H85PB19524AA	9091110	2
Foam - RH Tank Rear	H85PB19525AA	9091107	2
Clip Breather Pipe - Tank to Atmosphere	E864197S	*1613275	3
Fuel Tank Assy LH	H85PB9003AB	9091844	1
Fuel Sender Tube (372mm Long)	H85PB9275BA	9091117	1
Fuel Sender to Tank:			
Screw Hex Head M5 x 0.8 x 20	E602147S72	*1512556	5
Washer Plain M5	E630022S215	*6121881	5
Washer Lock M5	E630171S71	0206416	5
Foam - LH Tank Front	H85PB19526AA	9091334	2
Foam - LH Tank Rear	H85PB19527AA	9091337	2
LH Fuel Tank to Lower Crossover Pipe:			
Adaptor	H85PB2L169GB	9091511	2
Sealing Washer	MS183059S	9092155	2
Breather - RH Tank to Filler Neck	H85PB9327CB	9091118	1
Breather - LH Tank to Filler Neck	H85PB9327BA	9091119	1
Tie Grip - Fuel Breather Pipe	MS186326S	9091711	1
LH/RH Fuel Tank to Breather Pipes:			
Sealing Washer	MS183059S	9092155	2

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Conductive Pad - Fuel Tanks Earth	H85PB9009AA	9091103	2
Neoprene Strip - Fuel Tank/Tank Bay Insulation	H85PB19528AA	9091111	2
Adhesive Fuel Tank Insulation (Dunlop 1359)	H85PB19515AA	Not serviced	A/R
Clip Nylon Tyrap	MS186325S	9091522	A/R
Spout Cross Over - RH	H85PB9330AA	9091120	1
Spout Cross Over - LH	H85PB9329AA	9090854	1
Sealing Washer - Spout Cross Over RH/LH	MS183062S	9091798	2
Spout Fuel Filler Neck	H85PB9330AA	9091120	1
Sealing Washer - Spout Fuel Filler	MS183062S	9091798	1
Hose - Fuel Tank Crossover Upper	H85PB9325AA	9091178	1
Hose Clamp - Fuel Tank - Upper Crossover Pipe	H85PB8288BA	9091104	4
Hose - Fuel Tank Crossover Lower	H85PB9326BA	9090834	1
Adaptor 1/4 BSP Tee to 1/4 BSP 60o Cone	H85PB2L168DA	9091130	4
Cover - Fuel Crossover Pipe - Upper - Long	H85PB9331AE	9090767	1
- Short	H85PB9331BA	9093954	1
Cover to Chassis:			
Screw Hex Head M6 x 0.8 x 15	MS180550S	9091618	4
Washer Lock M5	E630317S71	*0241856	4
Washer Plain M5	E630024S71	*1459510	4
Cover Width Adjustment:			
Nut Spring -U' Type	E623300S71	*1474663	4
Screw No 6 Sheet Metal Type B	E610226S74	1481287	4
Washer Flat 5.3 x 10	E630021S71	*1467846	4

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 10.01.2 - Fuel Lines

Bracket - Fuel Pumps Mounting	H85PB9401AC	9091189	1
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Mounting Bracket to Chassis

Nut Hex Lock M8 Nylon Insert	E620013S72	*1436267	3
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Washer Flat Plain M8	E834096S	*1591288	3
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Washer Lock M8	E630318S71	*1472597	3
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Bobbin	H85PB9441AA	9090966	3
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Fuel Pump - Low Pressure	H85PB9350AA	9090816	1
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Low Pressure Pump to Mounting Bracket:

Screw Hex Head M6 x 12	E602164S72	*1471337	2
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Washer Lock M6	E630317S71	*0241856	2
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Washer Plain M6	E630024S71	*1459510	2
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Adaptor 1/4 BSP 60o Cone	H85PB2L167AA	9090996	2
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Fuel Pump - High Pressure	H85PB9350BA	9090747	1
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Insulator - High Pressure Pump	83BB9K367BB	6120506	1
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High Pressure Fuel Pump to Mounting Bracket:

Screw Hex Head M8 x 16	E602186S72	*0240909	2
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Washer Lock M8	E630153s71	*1486632	2
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Washer Plain M8	E630027S71	*144685	2
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Clamp	H85PB9A387BA	9091505	1
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Adaptor M14 x 1.5 to 1/4 BSP 60o Cone	H85PB2L168CA	9090811	1
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Washer Copper - M14	E830096S	*1503882	1
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Swirl Pot	H85PB9K153BC	9091473	1
Bracket-Swirl Pot Mounting	H85PB9157AA	9091782	1
Swirl Pot Mounting Bracket to Fuel Pump Mounting Bracket:			
Screw Hex Head M8 x 1.25 x 16	E602186S72	*0240909	2
Washer Plain M8	E630028S71	*1523201	2
Washer Lock M8	E630173S71	*1444686	2
Insulator	H85PB9367AA	9090791	1
Hose Clamp	MS185006S100	9091170	2
Adaptor M12 x 1.5 to 1/4 BSP 60o Cone	H85PB2L168BA	9090872	1
Washer Copper - M12	E830637S	6054981	1
Hose - Fuel Tank to Low Pressure Pump	H85PBG32ACA	9090794	1
Hose - Low Pressure Pump to Swirl Pot	H85PB9324FA	9090748	1
Hose - Swirl Pot to Fuel Tank	H85PB9324BA	9090793	1
Clip - Fuel Return Hose (Dual • Pipe Swivel)	E865245S	*6125689	1
Hose - Swirl Pot to High Pressure Pump	H85PB9324HA	9090795	1
Hose Clamp - Tangenital Band (Breather Pipes)	E863028S82	*1517544	2
Hose - High Pressure Pump to Filter	H85PB9324BA	9090792	1
Fuel Filter	82GB9155AA	*6103279	1
Vacuum Pipe to HT Lead & Throttle Cable Clip	E864846S	*6058152	2
Fuel Filter Bracket	H85PB9156BA	9091210	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Adaptor M14 x 1.5 to 1/4 BSP 60o Cone	H85PB2L168CA	9090811	1
Washer Copper M14	E830096S	*1503882	1
Adaptor M12 x 1.5 to 1/4 BSP 60o Cone	H85PB2L168BA	9090872	1
Washer Copper Fuel System M12	E830637S	*6054981	1
Fuel Filter to Bracket:			
Bolt Hex Head M6 x 1 x 40	E600113S72	*1579889	1
Nut P/T M6	E620432S83	*1595599	1
Washer Plain M6	E630024S71	*1459510	1
Fuel Filter Bracket to Chassis:			
Screw Hex Head and Lock Washer Assembly M6 x 1 x 14	E602527S72	*1473422	2
Washer Plain M6	E630024S71	*1459510	2
Fuel Pressure Sender	H85PB9725BA	9091956	1
Fuel Pressure Sender Mounting	H85PB9328AA	9091092	1
Adaptor 1/4 BSP to 1/4 BSP 60o Cone	H85PB2L168DA	9091130	1
Fuel Pressure Sender to Mounting:			
Bolt Hex Head M6 x 1 x 55	E600116S72	*1522675	2
Washer Lock Spring M6	E630152S71	*0206306	2
Washer Flat Plain M6	E630024S71	*1459510	2
Hose - Filter to Pressure Sender	H85PB9304DA	9090754	1
Hose - Press Sender to Fuel Rail	H85PB9324EA	9090796	1
Hose - Pressure Regulator to Swirl Pot	H85PB9324JA	9091040	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 10.01.3 - Filler Cap & Pipe

Fuel Filler Neck and Mounting	H85PB903ABA	9090782	1
Hose Fuel Filler Neck to Tank	H85PB9002BA	9091191	1
Hose Clamp - 65/80 mm	MS185014S100	9091764	2
Fuel Filler Cap	84BB9K163A1AW	*1629183	1
Filler Neck Mounting Fixings:			
Screw Hex Head M6	E602329S72	*1475875	3
Washer Spring Lock M6	E630152S71	*0206306	3
Washer Plain Flat M6	E630024S71	*1459510	3
Spacer - Nylon	H85PB9036AA	9090819	1
Hose - Filler Neck Drain	H85PB9008AB	9092026	1
Hose Clamp - Tangential Band	E863028S82	*1517544	3

END OF SYSTEM 10 - FUEL

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 11 - STEERING

System 11.01 - Manual Steering Gear

Manual Rack & Pinion Assy - RHD	H85PB3503AB	909297	1
Manual Rack & Pinion Assy - LHD	H85PB3503BB	9092975	1
Track Rod End	H85PB3289AA	9092360	4
Track Rod End to Track Rod Nut M14 x 1.5	MS182027S72	9092148	4
Track Rod End to Steering Arm:			
Nut P/T M10	E6204555S72	*6078595	4
Washer Plain M10	E630031S101	*6095166	4
Steering Rack to Chassis:			
Bolt M12 x 1.5 x 110	MS180022S72	9092006	2
Washer Flat M12	E630035S71	*1475686	2
Nut Lock M12	MS182039S72	9091723	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 11.05 - Steering Column Shaft</u>			
Cam Direction Indicator	81AG13318AB	*6091291	1
Bearing - Top of Steering Column	80BB3517AA	*1583755	1
Tube	83BB3L567BB	*6118533	1
Bearing - Bottom of Steering Column	83BB3517AA	*6118528	1
Dust Cap	83BB3C687AA	*6119182	1
Spring - Bottom of Steering Column	83BB3520AB	*6118529	1
Shaft Steering Gear	H85PB3524AA	9090755	1
Switch Ignition	85BB11572CA	*6148302	1
Bracket - Steering Column Shroud	83BB3K517AB	*6118304	1
Steering Column Shroud Bracket to Steering Column:			
Screw M4 x 1	E602146S72	*1528461	2
Washer Plain M4	E630021S72	*1467846	2
Bracket Steering Column Support	83BB3B140AB	*6110511	1
Support Ring	H85PB3B635AB	9091462	1
Steering Column Support Ring Fixings:			
Nylon Bearing	H85PB3520AA	9090784	1
Steering Column Support Bracket to Tube			
Bolt Hex Head M8 x 15mm	E600214S72	*1465774	1
Locknut M8	E620433S72	*1613187	1
Spacer	H85PB3636AA	9090753	2
Universal Coupling	H85PB3B763AB	9091571	1
Shaft - Steering Intermediate	H85PB3571BB	9091707	1
Shaft - Steering Lower & Coupling	H85PB3B764AB	9091224	1
Steering Couplings to Shaft:			
Bolt M8 x 1.25 x 35	MS180051S72	9092161	4
Locknut M8	MS182034S72	9091534	4
Washer Plain M8	E630028S71	*1523201	4

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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Bracket Steering Column Mounting-LHD H85PB3634AC 9091192 1

Bracket Steering Column Mounting-RHD H85PB3632AC 9091193 1

Steering Column Mounting Bracket Fixings:

Stud M10 x 47 352651GS2 *1435031 2

Plate H85PB3633AA 9091150 2

Steering Column Mounting Bracket to Scuttle:

Screw M6 x 30 E602169S72 *6103425 7

Washer Flat M6 E630025S71 *1464174 7

Locknut M6 E620432S72 *1536286 7

Steering Column Support to Steering Column Mounting Bracket:

Locknut M10 x 1.5 E822025S72 *1505594 2

Washer Flat 10.5 x 30 x 4 E630033S71 *0242046 2

Steering Column Support Ring to Steering Column Mounting Bracket:

Bolt M6 x 1.0 x 90 E600122S72 *1540056 2

Washer Flat M6 E630025S71 *1464174 4

Locknut M6 E620432S72 *1536286 2

Shroud Upper Painted H85PB3530AA2P 9091143 1

Shroud Lower Painted H85PB3533AA2P 9091144 1

Shrouds to Steering Column Bracket:

Screw Self Tapping 8 x 9.5 - Upper E610245S71 *1487474 1

Screw Round Head M4 x 16 - Lower E802463S72 *6131931 3

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 11.05.3 - Steering Wheel</u>			
Kit-Steering Wheel	V83AB3600AAZP3J	9091413	1
<u>Details Of Kit</u>			
Rim (Trimmed)	V83AB3600AA3J	9092340	1
Pad	H85PB3K640AAZP	9092541	1
Emblem	V83AB3A515CA2P	9092571	1
Boss	V83AB3K699AA2P	9092339	1
Steering Wheel to Column Nut M14	E822058S72	*6077091	1
Steering Wheel to Boss			
Screw Pan Head M6 x 16	MS110251S71	9091520	6

END OF SYSTEM 11 - STEERING

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 12 - CLIMATE CONTROL

System 12.01 - Body Ventilation

Grille Centre Section Body	H85PB24300AA	9091151	2
Grilles to Body: Rivets Pop 32 x 12.5	E647655S	*1553683	8

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 12.02 - Heating & Distribution</u>			
Heater	H85PB18478AA	9091329	1
Heater to Plank:			
Screw Hex Head M6 x 25	E602166S72	*1472061	2
Screw Hex Head M6 x 20	E602168S72	*1503087	2
Washer Plain M6	E630025S71	*1464174	4
Heater Control	H85PB18K309AA	9091382	1
Bulb - Heater Control Illumination	72GB13464AA	*1505480	1
Heater Control Fixings:			
Nut Spring No. 6	E623300S71	*1474663	3
Screw Self Tap M8 x 19	E610227S74	*1472053	3
Blower	H85PB18456AA	9091361	1
Blower Motor Resistor	84VB18591AA	*6105984	1
Blower Motor Resistor to Chassis:			
Screw Type B No.6 Sheet Metal	E610326S71	9093946	2
Nut Spring No. 6	E623300S71	*1474663	2
Bracket-Blower Mounting	H85PB19925AA	9091152	1
Blower Fixings:			
Screw Hex Head M6 x 16	E602166S72	*1471337	2
Washer Plain M6	E630024S71	*1459510	2
Switch - Blower	82GG18578AA	*6083450	1
Knob Switch - Blower	83BG18514AA	*6096339	1
Retainer Blower Switch	H85PB18C541AC	9091194	1
Retainer Assy to Console:			
Nut Hex Head M4	E620330S72	*1547012	2
Washer Plain M4	E630020S71	*0241816	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Plenum RHD	H85PB18580AA	9090786	1
Plenum LHD	H85PB18581AA	9090787	1
Plenum to Hood:			
Screw Self Tap No. x 19	MS110284S74	9091683	6
Seal Rubber	H85PB16801AA	9093923	A/R
Louvre Vent Air RH	84FG018B08AA	*6114091	1
Louvre Vent Air LH	84FGB018B09AA	*6121420	1
Bracket Console Location	H85PB04435AA	9091935	2
Bracket Console Location Fixings:			
Screw Self Tap No. 6 x 19	E610228S74	*1591087	2
Louvre Centre	84FBB014L21AA	*6122193	1
Louvre Fixing:			
Nut Spring No. 6	E623300S71	*1474663	2
Screw Self Tap No. 6 x 19	E610227S74	*1472053	2
Duct - Side Demist RH	H85PB18556BA	9091153	1
Duct - Side Demist LH	H85PB18556AA	9091355	1
Ducting Flex Hose	H85PB18558AA	9091472	2x600mm
Seal Side Demist	H85PB18557AA	9090737	2
Side Demist Duct to Roll Cage:			
Screw Hex Head M6 x 1 x 14	E602165S72	*1475466	2
Washer M6	E630024S71	*1459510	2

* Order from: PSO Daventry/Merkenich

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
Demist Grille RH (Fits LH side)	83BG18C491BA	*1621379	2
Demist Grille LH (Fits RH side)	83BG18K555BA	*1621380	2
Seal Demisting Slots	H85PB8305AA	9090766	2m
Grille Footwell Vent	H85PB18A499AA	9093956	2
Foam Seal Footwell Vent	H85PB19N574AA	9091154	2
Connecting Ring Footwell Vent	H85PB0850AA	9091508	2
Grille Footwell Vent Fixings:			
Screw Button Head Socket M5 x 20	MS180512S202	9091525	8
Washer Plain M5	E630021S71	*1467846	8
<u>System 12.02.3 - Water Hoses & Attachments</u>			
Hose Heater Outlet	H85PB18479AA	9091212	1
Hose - 1)Heater Inlet 2)Engine Outlet to Heater)	H85PB18480AA	9090745	2
Clip Worm Drive (16-25mm)	MS185008S100	9091765	6
Clamp	H85PB8289AA	9091583	5
Clamps to Tunnel:			
Nut Hex Head M5	E620011S72	*1486684	5
Washer Plain M5	E630022S71	*0241826	5
Pop Rivet 04.8 x 16	MS184001S	9093945	15

END OF SYSTEM 12 - CLIMATE CONTROL

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 13 - GAUGES AND WARNING DEVICES

System 13.02 - Speedometer

Gauge Speedometer MPH	H85PB10849AA	909140	1
Gauge Speedometer KPH	H85PB10849BA	9093206	1
Cable Speedometer	H85PB17260AA	9090752	1
Grommet Speedo Cable	H85PB20407AA	9092305	1

System 13.03 - Fuel Gauge

Gauge Fuel Pressure	H85PB9270AA	9091435	1
Gauge Fuel Level	H85PB9A280AA	9090776	1
Washer Shakeproof Gauge Securing	E630355S71	*1572244	4

System 13.04 - Electrical Power Gauges

Gauge Voltmeter 0-16 Volts	H85PB10A835AA	9090779	1
Warning Light Ignition	H85PB10670AA	9091449	1
Washer Shakeproof - Gauge Securing	E630355S71	*1572244	2

RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 13.05 - Engine Operation Gauges

Gauge Boost	H85PB10K955AA	9090778	1
Boost Gauge Pipe	H85PB10956AA	9091156	1
Gauge Water Temperature	H85PB10A873AA	9090777	1
Warning Light Oil Pressure	H85PB9273AA	9091453	1
Gauge Tachometer	H85PB17360AA	9091326	1
Gauge Oil Pressure	H85PB9G272AA	9090780	1
Washer Shakeproof - Gauge Securing	E630355S71	*1572244	2

System 13.06 - Horns

Horn High Pitch	81AB13801AA	*6099501	1
Horn Low Pitch	81AB13802AA	*6099502	1
Horns to Body:			
Screw Hex Head M6 x 16	E602166S72	*1472061	2
Washer Plain M6	E630024S71	*1459510	2
Washer Spring M6	E630317S71	*0241856	2

System 13.07 - Miscellaneous Gauges

Main Beam Warning Light	H85PB13N025AA	9091443	1
Warning Light Indicators	H85PB13368BA	9091445	1
Brake Warning Light	H85PB2L414AA	9091448	1
Warning Light Transfer Box	H85PB9274AA	9091446	1

END OF SYSTEM 13 GAUGES AND WARNING DEVICES

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 14 - ELECTRICAL POWER SUPPLY

System 14.01.1 - Battery

Battery	87BB10655CA	*1644112	1
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System 14.02. - Alternator

Alternator	X85BB10300AA	9093790	1
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Pulley Alternator	H82MS10130AB	9091213	1
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Spacer Alternator Pulley	H85MS5679AA	9093957	1
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Bracket Alternator Mounting	H82MS10A313CA	9092164	1
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Alternator to Bracket:

Bolt 'T' Qual 5/16" UNF x 5"	H800010S80	*9094675	1
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Nut 5/16" UNF Self Lock	34443ES8C	*1419626	1
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Washer 5/16"	E630027S71	*1444685	1
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Belt Alternator	H82MS8620AA	9091621	1
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• Alternator Strap and Clamp Assembly comprising:	H82MS10K145AB	9093788	1
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Strap Alternator Adjusting	H82MS10145AB	9091942	1
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Clamp Alternator Strap	H82MS10248AB	9091941	2
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Clamp to Strap :

Bolt Screwcap 3/8" UNC x 1"	E400044S80	*6023025	1
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Washer - M8 - Lock	E630173S71	*1444686	1
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Bracket Alternator Strap	H85MS10A314CA	9091944	1
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 14.08.1 - Battery Cables & Fixings

Earth Strap - Battery to Chassis	H85PB14325AA	9091898	1
Cable - Starter Motor to Battery	H85PB14A280CA	9091906	1
Cover Live Battery Terminal	74EB14277BB	*6082670	1
Cable Starting Motor to Alternator	H85PB14324CA	9093958	1
Cover - Charging Cable Terminal	H85PB14335AA	9091913	2
Earth Strap- Engine Mounting to Chassis	H85PB14326CA	9091899	1
Cable - Alternator Earth Strap	H85PB14333CA	9091873	1
Cable - Supression Engine Cam Cover	H85PB14327CA	9091900	1

Battery Connections:

Screw Square Head M6 x 16	E804020S72	*1461639	2
Washer Plain M6	E630024S71	*1459510	2
Nut Hex Head M6	E822109S72	*6076469	2

Battery Earth to Chassis:

Screw Hex Head M8 x 1.25 x 15	E602951S72	*1613668	1
Washer Star Lock M8	E630318S71	*1472597	1

Engine Earth to Chassis:

Screw Hex Head M8 x 1.25 x 15	E800613S74	*1574609	1
Washer Star Lock M8	E630318S71	*1472597	1
Washer Flat M8	E830111S82	*1477027	1

Conduit PVC - ID 29mm (DPM32)	H85PB14347AA	9091322	250mm
Conduit PVC - ID 19.3mm (DPM25)	H85PB14346AA	9091321	250mm
Conduit PVC - ID 9.5mm (DPM12)	H85PB14345AA	9091320	3m

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 14.09.1 - Wiring Engine Compartment

Bracket Relay Support	H85PB14015AA	9091157	1
Conduit PVC Engine Loom Crossing Manifold	H85PB14346AA	9091321	300mm
Tie Grip 200 x 4.6 Fuel Rail to Injector Loom	MS186326S	9091711	3
Loom to High Pressure Fuel Pump:			
Washer Plain M4	E630020S71	*0241846	1
Washer Lock M4	E630315S71	*0241816	1
Nut M4 x 0.7	E620330S72	*1547012	1
Washer Plain M5	E630021S71	*1467846	1
Washer Lock M5	E630171S71	*0206416	1
Nut M5 x 0.8	E620011S72	*1486684	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 14.09.2 - Wiring Main Loom</u>			
Loom Main Wiring	H85PB14401CA	9091902	1
Terminal Boot Brake Reservoir	H88PB13K060AA	9093959	1
Jumper Loom Spot Lamps	H85PB15A211BA	9093960	1
Jumper Loom Fog Lamps	H85PB15A211AA	9093961	2
Loom Engine Management	H85PB14K011CC	9093293	1
Loom Front Lighting LH Side	H85PB13009CA	9091909	1
Double Strap Grip	H85PB14339AA	9091781	8
Loom Front Lighting RH Side	H85PB13008CA	9091908	1
Single Strap Grip	H85PB14331AA	Not serviced	31
Die Wrap (Amp 2-626087-0)	H85PB14330AA	Not serviced	70
Loom Fuel Tank	H85PB14329CA	9091910	1
Loom Gearbox Reverse Switch	H85PB14332CA	9090813	1
Loom Courtesy Lamp	H85PB14328CA	9091901	1
<u>Fuel Content Earth to Chassis:</u>			
Screw Hex Head M4 x 0.7 x 10	E610205S71	*1494217	1
Washer Lock M4	E630315S71	*0241846	1
<u>Engine Loom Fixings:</u>			
Rivet Blind Seal Aluminium 3.2 x 8	E647652S	*1550708	3

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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W/Wiper Earth to Chassis:

Screw M5 x 0.8 x 15	E602146S72	*1528461	1
Washer Lock Star M5	E630316S71	*1470589	1

Brake Fluid Level to Chassis:

Screw M5 x 0.8 x 15	E602146S72	*1528461	1
Washer Lock Star M5	E630316S71	*1470589	1

Earth Handbrake to Chassis:

Screw M6 x 1 x 10 Fixing	E602163S72	*1473188	1
Washer Lock Star M6	E630316S71	*1470589	1

Rivet Blind Seal Alum. 3.2 x 8

E647652S	*1550708	35
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Loom Fixings Chassis to Body:

Pin Connector 4.57mm (RISTS 51100471)	H85PB14488AA	Not serviced	1
Pin Connector 4.5mm (RISTS 51100470)	H85PB14489AA	Not serviced	1
Eyelet for M8 Stud (RISTS 51100348)	H85PB14490AA	Not serviced	
Extension Lead Heater Ballast Resistor	H85PB14408CA	9093962	1
Ground Lead TFI Module	H85PB14409CA	9093963	1
Snap Connector	H85PB13068AA	Not serviced	2
Male Terminal (6.35mm)	H85PB13067AA	Not serviced	5
Extension Lead - Bonnet Lamp	H85PB14410AA	9093964	1
Conduit Wiring Cover	H85PB14342AA	9093964	2m
Wire Engine Earth to Battery	H85PB144035AA	9091911	1

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 14.09.3 - Wiring Looms - Rear

Loom Rear Lighting	H85PB14405CA	9091903	1
Loom Auxiliary Light	H85PB14406CA	9091904	1
Looms to Chassis:			
Screw Hex Head M4 x 0.7 x 10	E610205S71	*1494217	2
Washer Lock M4	E630315S71	*0241846	2
Rear Looms to Frames:			
Tie Grip 260 x 2.5	MS186325S	9091522	15

System 14.09.5 - Fuses

Fuse 10A	D9ZB14A094CA	*1591029	18
Fuse 15A	D9ZB14A094DA	*1591030	1
Fuse 20A	D9ZB14A094EA	*1591031	1
Fuse 25A	D9ZB14A094FA	*1591032	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 14.10.1 - Switches Steering Column

Switch - Lights & Windshield Wipers	81AG11K665CA	*6066605	1
Switch - Turning & Emergency	81AG13B302AA	*6066606	1
Switch - Intermittant Wipe Interval	83BG17K531AA	*6097006	1
Switches to Steering Column:			
Screw M4 x 1	E602146S72	*1528461	2
Washer Plain M4	E630021S71	*1467846	2

System 14.10.2 - Switches Instrument Panel Mounted

Switch - Instrument Panel Dimmer	83BB13K752AB	*6115032	1
Switch - Front Fog Lamp	H85PB15K238CA	9090815	1
Switch - Rear Fog Lamp	H85PB15K239CA	9091158	1
Switch - Driving Lamp	H85PB15K240BA	9090758	1
Switch - Blank LH Type	H85PB15K243AA	9091159	1
● Switch - Blank RH Type	H85PB15K242AA	9090757	3
Switch - Long Range Lamp	H85PB15K241AA	9091323	1

System 14.10.3 - Relays

Relay - Fusebox Main Loom	81AG14ND89CA	*6149337	8
Relay - Fusebox Main Loom	78GG13550AA	*6048781	1
Relay - Fusebox Main Loom	78GG17C499BA	*6048783	1
Relay - Fuel Pump Crossover	81AB15040AA	*6103069	1

END OF SECTION 14 - ELECTRICAL POWER SUPPLY

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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SYSTEM 17 - LIGHTING

System 17.01.1 - Front Lighting Semi Sealed Beam

Headlamp Unit RHD	H85PB13005BA	9091319	2
Headlamp Unit LHD	H85PD13005AA	9091317	2
Ring LH	77FG13K184AA	*1571611	1
Ring RH	77FG13015AA	*1571609	1
Plate Headlamp Mounting	H85PB13050AB		2
Headlamp Plate to Hood:			
Pop Rivet	E6476551S	*1553683	8
Bezel Headlamp RH Unpainted	H85PBA13A044AA	9091432	1
Bezel Headlamp LH Unpainted	H85PBA13A044BA	9091431	1
Bezel to Hood:			
Screw Flanged Head Pk No. 8 x 1"	MS110287S74	9091592	1
Mounting Plate - Headlamp Bezel	H85PB13A048AA	9093968	2
Mounting Bracket - Headlamp Bezel	H85PB13A047AA	9093967	2
Headlamp Bezel Plate to Bracket:			
Peel Rivet 1/8 x 1/2 lg	MS184005S74	9091521	8

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 17.01.4 - Front Lighting - Road Lamps

Prod Additional Lighting Kit - Rally	H85PB15705AA	9093180	1
Driving Lamp - Rally	H85PB15200AA	9094691	2
Spot Lamp - Rally	H85PB15200BA	9094690	2
Bulb - Rally	H85PB13009AA	9094689	4

System 17.01.5 - Front Lighting Fog Lamps

Fog Lamp	H85PB15K201AA	9093969	2
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System 17.01.6 - Front Lighting - Front Turn Indicators

Lamp - Turn Signal RH Front	83BG13368AA	*6096585	1
Lamp - Turn Signal LH Front	83BG13369AA	*6096587	1
Spring	83BG13A353BA	*6103873	2
Bulb 21W	83BG13466AA	*1610596	2
Lamp - Turn Signal Side	81AG13K90939AA	*6069057	2
Bulb	81AG13465AA	*6079730	2
Wiring	83BG14K050AA	*6109584	2
Connector	A74SX14487AA	*5001505	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
<u>System 17.02.1 - Courtesy & Map Reading Lamps</u>			
Console Overhead	J85BA045B54AA2P	9093970	1
Map Reading Lamp	82GG15650AA	*1595911	2
Socket - Map Reading Lamp	82GG15A653AA	*6119921	2
Bulb 5W	81AC13466BA	*6090984	2
Console to Headlining:			
Screw No. 6	E601026S71	*1481227	2
Speednut No.6	E623301S71	*6061327	2
Lamp Interior	82GG13774AA	*6092623	1
Bulb 10W	81AG13466CA	*6090985	1
Clock	H85PB15000AA2P	9093971	1
Clock to Headlining:			
Speed Nut No. 6	E623300S76	*1474663	2
Screw No. 6 x 16 Type AB	E610627S74	*1515461	2
Lamp Interior	30BG13776AA	*6091698	1
Bulb 10W	81AG13466CA	*6090985	1
Courtesy Switch	H85PB13713BA	9093972	2
Courtesey Switch to 'A' Post:			
Screw Pad Head M4 x 16	E6033125S72	*1583233	2
Nut M4	E620330S72	*1547012	2
Plain Washer M4	E630020S71	*0241816	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 17.02.2 - Lamp Luggage Compartment

Courtesy Lamp	71LB13200AA	*1525711	1
Mntg Plate Lamp Assy	H85PB13A757AB	9091160	1
Courtesy lamp to Mounting Plate:			
Nut Hex Head M5	E620011S72	*1486684	2
Washer Spring M5	E630316S71	*1470589	2
Mounting Plate to Hood:			
Pop Rivet 3.2 x 12.5	E647655S	*1553683	4
Switch Pressure	H85PB11645AA	9090838	1
Nut - Thin Pressure Switch	114195Es50	*1793488	2

System 17.02.3 - Lamp - Engine Compartment

Courtesy Lamp	71LB13200AA	*1525711	1
Courtesy Lamp Fixing:			
Nut Hex Head M5	E620011S72	*1486684	2
Washer M5 Spring	E630316S71	*1470589	2

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RS200 BILL OF MATERIAL - SERVICE PARTS

DESCRIPTION	PART NUMBER	FINIS	QUANTITY PER CAR
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System 17.03.1 - Rear Lamps

Cluster Rear Lamp RH	83BG13A602A2B	*6139660	1
Cluster Rear Lamp LH	83BG13A603A2B	*6139668	1
Carrier - Lamp	83BG13N004A2B	*6136375	2
Bulb 21W	83BG13466AA	*1610596	6
Bulb 21/5W	82AG13464AA	*6107474	2

Cluster to Rear End:

Nut	E822112S72	*6085158	8
Red Tail/Stop & Indicator Lamp Cluster			
- RH	H85PB15702AA	9091161	1
- LH	H85PB15703AA	9090734	1

Lamp Cluster to Bracket:

Screw Hex Head M5 x 20	E602147S72	*1512256	4
Washer Plain M5	E630021S71	*1467846	4
Washer Spring M5	E630316S71	*1470589	4

Red Reflex Reflector	H85PB15702BA	9091162	2
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Reflectors to Bracket:

Screw Pan Head M4 x 12	E603123S72	*1487923	4
Washer Spring M4	E630315S71	*0241846	4

System 17.03.5 - Rear Lamps - Licence Plate Lamp

Lamp Assy Rear Licence	81AG13550AA	*6067427	2
Bulb	81AG13465AA	*6079730	2
Socket Assy Bulb	81AG19K530AA	*6079936	2

END OF SYSTEM 17 - LIGHTING

END OF BILL OF MATERIAL

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